# THE MACARONI JOURNAL

Volume 57 No. 1

May, 1975



# A Rossotti Special. Fibreboard Corporation's newest packaging delight.

Fibreboard, now with paperboard packaging plants on both east and wes coasts, proudly presents the East Coast's number one name in macaroni packaging Rossotti.

So now we can provide you with the fines in merchandising, graphic and structural design and machinery systems from Fibreboard along with Rossotti's long established expertise in the pasta and frozen food fields.

Fibreboard and Rossotti. And now with the profit squeeze we're all facing it's a new packaging idea that'll really pay off. For you.



1975

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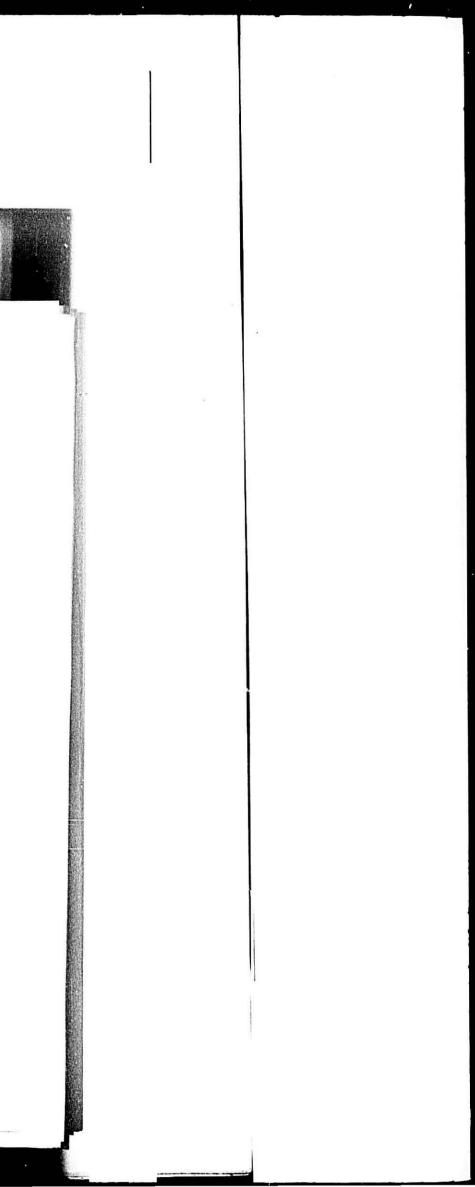
# The perfect hostess gift.

Give the hostess the best pasta product you can produce, and you're giving her the perfect hostess gift. Today's homemakers are creative they are inventing masterpieces in casserole dishes that are fit for a king. Your role starts with giving her the linest pasta products. You'll be giving the hostess the best quality if you start with Durakota No. 1 Semolina, Perfecto Durum Granular or Excello Fancy Durum Patent Flour. Give her the perfect hostess gift. She'll be back for more.

# the durum people



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# Macaroní Journal

May 1975 Vol. 57 No. 1

Official publication of the National Macaroni Manufacturers Association, 19 South Bothwell Street, Palatine, Illinois. Address all correspondence regarding advertising or editorial materials to Robert M. Green, Editor, P.O. Box 336, Palatine, Illinois 60067.

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MACARONI JOURNAL Subscription mte

Subscription rates		
Domestic	.\$ 8.00 per year	
Foreign	\$10.00 per year	
Single Copies	\$1.00 each	
Back copies		

The Macaroni Journal is registered with the U.S. Patent Office.

Published monthly by the National Macaroni Manufacturers Association as its official publication

Second-class postage paid at Appleton, Wisconsin, and Palatine, Illinois.

# In This Issue

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New Technical Subsidiary About Tomatoes
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Many Varieties of Macaroni-Noodle Products
Index to Advertisers

#### Editor's Notebook:

The Message to Grocers on page 8 will appear in Progressive Grocers' magazine for May with distribution at the Super Market Institute convention. Speaking of conventions: the 71st Annual Meeting of the National Macaroni Manufacturers Association will be held July 13-17 at Del Monte Lodge, Pebble Beach, California on the Monteret Peninsula, one of the most delightful spots in the country. See page 32 for a bit about it and plan to attend.

Next month there will be coverage of the Seminar on Wheat and Good Manufacturing Practices held at the North Dakota State University. This meeting drew good attendance.

#### **UPC Faces Fight**

Electronic pricing faces an uphill fight and the story is in most food-trade publications. Every year supermarkets have to stamp individual prices on an

estimated 170 billion cans, packages an bottles. With many clerks making much as \$8 an hour in wages and ben fits, the operation is costing hund a of millions. For a brief, tantall in moment, food-chain officials thoug they saw their salvation in compute ized check-outs with Universal Proju Code, but now consumerists are sa, the coding system will end comparis shopping and they still want the car packages and bottles individual priced. They are getting support i Congress and in various state legisl tures around the country. The Nation Association of Food Chains conce that this is one of the biggest legisl tive threats they have faced. Groot Manufacturers of America Presid George Koch says: "If Congress en an item-pricing law, labor will have find some other issue to use as a lev to secure featherbedding in its tracts."

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Company

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#### Dear Macaroni Manufacturer:

Is your factory running seven days a week and are you looking for a 25th hour in every day? Relax, let modern, high capacity, smooth running production lines cut the plant back to five days so you can become re-acquainted with your family.

Hoskins Company represents three manufacturers of production lines which can increase your efficiency and production:

DEMACO builds noodle, short cut and long goods lines from 25 pounds per hour to 4000 pounds per hour. Premixers can be put on new or old presses to improve mixing and sanitation. The new die washer can clean 4 long goods or 3 short goods dies in approximately one hour.

ASEECO has installed accumaveyor systems for gentle storage and handling of noodles in most of the major noodle factories. Conveyorized stationary short cut bin storage has reduced labor and space substantially.

SEMCO engineers and builds flour handling systems from small sack dump systems to completely integrated million pounds systems including welded tanks, blending, regrind handling, and air filtration systems to eliminate flour dust throughout the factory.

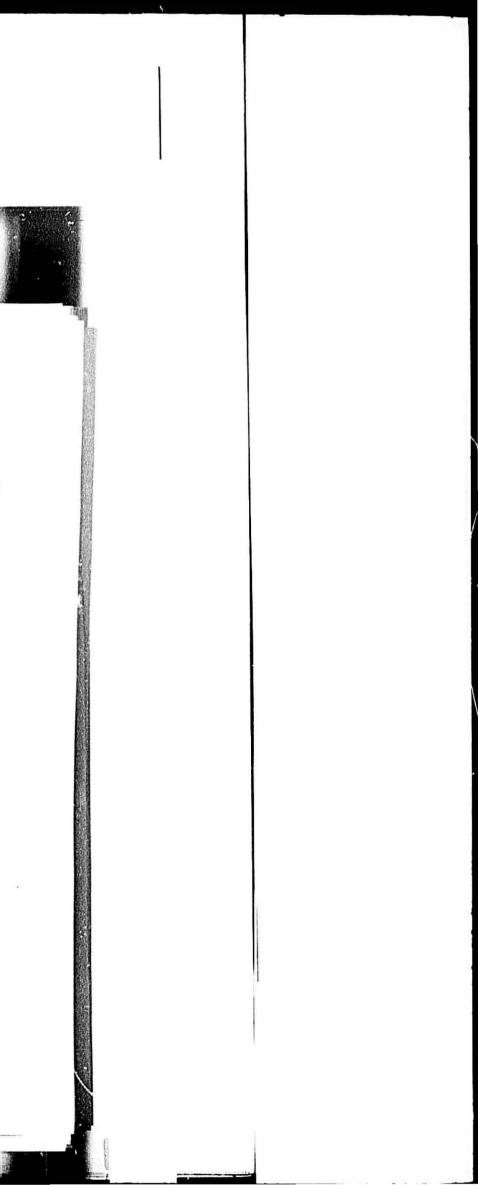
If you want to expand production, build a new factory, or improve efficiency, call Hoskins.

Very truly yours,

HOSKINS COMPANY C M Hoakins Charles M. Hoskins

THE MACARONI JOURN

a contractor



# DEMACO. Automatic long goods **CONTINUOUS LINE-**

Inam



# Pasta Salads Suit the Spring Scene

Pasta selads are a wise approach to spring minu planning. As we necessarily continue our efforts to get the most for our food dollar, we look to elbow macaroni, spaghetti and egg noodles to lend a helping hand. While pasta is erjoyed in many of our favorite recipes. At surves another very practical role-that of utilizing leftovers or perhays a beltar term today is planned over foods-in salads, casseroles, soups, stews among others. Speaking of talads, let's take a look at some of these suggestions from the National Macaroni Insitute.

tree -

Macaroni Salmon Salad Bowl has elbow macaroni and canned salmon as a base. Nutritious? Yes. Combining the macaroni with salmon provides a fine source ot protein. And remember, enriched pasta supplies substantial amounts of B vitamins and iron.

Macaroni swiss cheese salad is a salad teaming macaroni with cheese and a variety of vegetables. Tasty eating, the dressing is a blend of mayonnaise, sour cream and mustard.

Pasta selads have a special advat. ...ige in terms of time saving. Made ahead and chilled, they are ready to serve at a moment's notice.

Let's look for just a moment at members of the pasta family for salad selections...elbow macaroni, egg noodles and spaghetti . . . no monotony in salad survice! Create special appeal by spooning into an attractive bowl.

Caesar salad is a well known favorite, but have you ever thought of making one with egg noodles? This is a salad which well proves pasta's versatility in menu planning. And the result? Beautiful eating and a conversation plece, too, as diners marvel at your ingenuity. Vary your salad making with special seasonings. In springtime macaroni salad, curry powder in the dressing complements and accents the macaroni and wigetables.

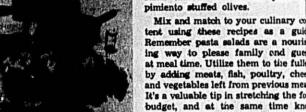
The National Macaroni Institute is offering recipes featured so far along with other suggestions. If you would like the leaflet, just write the Macaroni Journal.

#### Other Ideas

There are other elbow macaroni recipes and additional intriguing salads using spaghetti and egg noodles.

In the elbow macaroni category is a snack tune salad in which the macaroni teams with salami, cheese and vegetables dressed with mayonnaise, mustard and onion. Another combines macaroni with kidney beans and

8



spread mixed with celery, parsley

mayonnaise is a brand new way to joy spaghetti, salad style. Noodles and tuna come forth i

salad mixed with lemon juice

you are serving nutritious food. Co

plemented with complete protein fo

pasta is an excellent protein source.

contains the B vitamins-Thiami

Ribofiavin and Niacin in addition Iron. Classified as a low fat, low sodiu food, pasta is easily digested. The cart

hydrate content gives us energy.

grated cabbage in a sweet and sour

dressing. Scaghetti and cheese salad is a real

surprise, Frocessed cheese and bacon

### To appear in the May issue Progressive Grocer

A Message to Grocers: PUSH PASTA

WHAT'S PASTA GOT GOING FOR IT? JUST ABOUT EVERYTHING!

1. \$122 million sales increase in 5 years.

2. Average gross margin of 19.1 per cent.

3. Record-breaking consumption each year.

4. Measured against all vegetable salads, pasta salads are enjoying by far the greatest growth.

 Since the big salad season is just beginning, feature macaroni products and related items in your salad displays. Or as a quick and easy hot-wether meal in its many other forms.

> > PUSH PASTA

ne confidence F craftsmanship, he dependability F experience .... ALDARI.

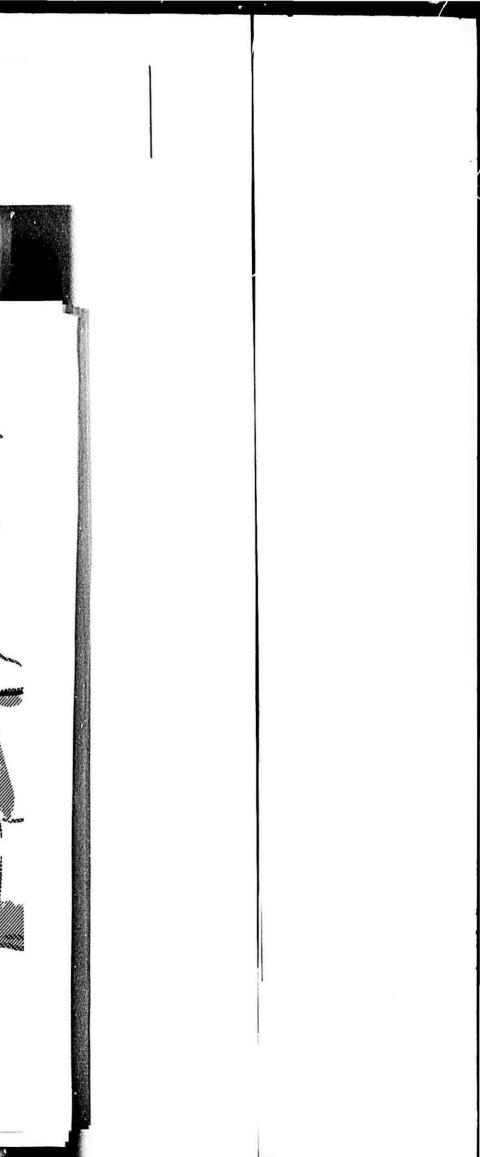


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rica's Largest Macaroni Die Makers Since 1903 - With Management Continuously Retained In Same Family

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1975





Henry J. Guerrisi

Highlights of comments by Henry J. Guerrisi

**B**udgeting is a much discussed topic, but seldom defined. What is a budget? Historically, it was a financial document prepared by government to relate anticipated revenues and planned expenditures of a fiscal period on a basis for adjusting income to outgo or vice versa. The French definition bougette meaning wallet first used in House of Commons when the chancellor of the Exchecker would bring in his papers in a bag and lay it on a table in e House. It was a summary of the levies needed to meet the King's expenses and gave the House a method of holding the King to account. After the government takes enough to balance the buaget, the citizen has the job, budgeting the balance. This essential purpose has not changed with the adoption of a budgetary practice by nongovernmental enterprises and individuals, but the wider practice of using budgets has given rise to loose terminology so that today the term budget and budgeting do not mean the same thing to all people. Or ginally, the budget was understood to be a complete nd overall plan, but now one speaks of a sales budget, expense budgets, capital expenditure budgets, and the like. Similarly, today one speaks of budgeting ones time as well as money Can the term budgeting be applied to the absence of a complete and compre hensive matching of anticipated revenue with anticipated expenditures Can management, for example, claim to practice budgeting if it budgets only certain of the company's objectives The term budget then is an overall blueprint of the comprehensive plan of operations and actions expressed in financial terms. Budgeting is conceived to be the preparation of a budget and its

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### Planning for Performance and Profits

Presentation made by: Joseph P. Viviano, President; Henry J. Guerrisi, Vice President and Treasurer; Jerome V. Guerrisi, Vice President, Sales and Marketing, San Giorgio Macaroni, Inc.

planning and coordinating, but also for controlling, additional and coordinating and coordi controlling. Planning

Refer to the lower left hand corner of the chart "Planning". We call this the THINKING function. What can planning really accomplish? Well, at best a plan is a scientific estimate arrived at after a study of a company's past per-formance. It is predicated upon management's estimate of future conditions within the company, the industry, and

ARETING PLAN

SALES PLAN PRODUCTION PLAN

FINANCIAL PLANS

"INTELLIGENCE"

fullest use, not only as a device for in the general economy. What can m little more than estimating pro future company performance?

> The mere fact of putting firm mates on paper, thinking seriou about what is likely to take place this department or that, and of wh course overall company fortunes likely to take, gives management invaluable insight into the future. formal planning procedure makes r

OPERATING "THE DOING FUNCTION" INFLEMENTATION OF THE TASKS SPELLED OUT IN THE PLANS TO CONVERT THE BUSINESS RCES INTO SOMETHING & CONSUMPLE WANT TURING SELLING DISTRIBUTING - SHIPPING PFACURING FINANCIAL ETC. PAINCIPAL COSTS ARE GENERATED HERE "NEW DIRECTION" MANAGEN (REPORT COMMITTNENT OF RESOURCES "CONNUNICATION" OPERATIONAL PLANS AND PROCRAMS" CORRECTIVE ACTION" PLANNING CONTROLLING THE THINKING FUNCTION THE SUBVEILLANCE PURTION" STATEMENT OF OBJECTIVES REVIEW AND AMALYSIS OF THE PERATION TO DETERMINE NOW DENTIFICATION AND ASSESSMENT OF PPORTUNITIES EVALUATIONS OF AL-TERNATIVES STATED OBJECTIVES & COALS IDENTIFICATION OF THE TASKS TO BE PERFORMED TO ATTAIN THE STATED OB-JECTIVE PROJECTIONS & PORECASTS IN OFFORTUNITI RODUCTION SCHEDULES NEW INPUTS WHY WHAT WHERE WHEN BY WHOM STANDARDS OF PERFOR ALLOCATION OF RESOURCES SHOULD TAXE-SHOULD HANPOWER FLAN PROCUREMENT FI T PLAN ACTUAL VO. FLANDED FACILITY PLANS

ACTUAL VS. BUDGET

THE MACARONI JOURN

nt more alert to conditions that otherwise go unnoticed. Everyone cted by the plan and many people repare it. The result is concenthough about future plans and best to achieve company goals. gement has the benefit of ideas uggestions of personnel throughe company.

ning helps define objectives. It elps develop policies. To properly such items as material purchases xpenditures, the company must a definite purchasing policy, inpry control techniques, and excontrol techniques. Perhaps the valuable contribution is in the of expense control. Expense plans constant check on spending. Any outlay not provided for in the should not be made without special

#### Financial Strategies

ing is a tremendous aid to finantrategies. In coordinating the planeffort, finance must ask and er many questions. The most critistion is whether the goals and ives put forth by top management financed with the company's nt resources, and if the company additional funds to meet its aims, an they be raised without jeoparthe company's financial position? the program of activity yield a sible over both a short and term? Will there be sufficient capital sources if the company this plan or that plan? Will jective conflict with any other ny objectives? Only a realistic ng program can answer such ons satisfactorily. What else can rehensively planned program do:

forces the management to coner and evaluate basic company icies

orces management to look ahead predict conditions likely to pre-I outside the company during the n period.

ompels everyone in management itions from the president down ake an active part in goal setting

demands a sound organization th responsibilities for each funcspecifically assigned.

equires each department to lay plans with the view to completing plans of other units.

means planning for the most ective and economical use of material, facilities, and cap-

1975

7. It requires complete accounting data showing both past and current performance.

- It forces management to put down in cold figures the capital required to achieve sotisfactory results.
- 9. It instills in all management levels the habit in giving careful consideration to all factors before reaching a final decision.
- 10. It clears up many questions particularly in lower management levels on basic company policies and objectives.
- 11. It helps eliminate inefficiencies and waste.
- 12. It promotes general understanding throughout the company of the problems faced in each department. 13. It serves as a means of checking
- progress or noting the lack of progress towards stated goals. The company always knows where it is as well as where it has been.

If we are to make effective use of the esources of the corporation and if we are to take advantage of the opportunities which present themselves to help the corporation grow, it is essential that we give careful thought to what we want to achieve before we commit and/or expend our resources. Proper planning and controlling should be continually refined so that it provides a more orderly way of conducting our business and enhancing our chances to better avoid the pitfalls of actions poorly conceived. At this time Mr. Joe Viviano will

address hinself to the statement of objectives.

After Mr. Viviano concludes his remarks, Jerome Guerrisi will discuss in detail the marketing plan and the sales plan.

After Jerry has finished his presentation, I will discuss the financial -lan.

#### Setting Objectives:

Highlights of comments by Joseph P. Viviano

lin earlier comments, we heard such Ii topics discussed and defined as planning and thinking and how impressit they are in forming objectives.

My area of discussion is setting the objectives or us the textbooks would call it, Management By Objectives.

Simply put, Management By Objectives is a formal effort to define goals or direction based on factual analysis of the company's competitive strengths and weaknesses. Where do you want to be in one year? Where do you want to be in five years? As some wise man



Joseph P. Viviano

once said, the measure of a true wise man is he who knows his limitations.

#### Self Analysis

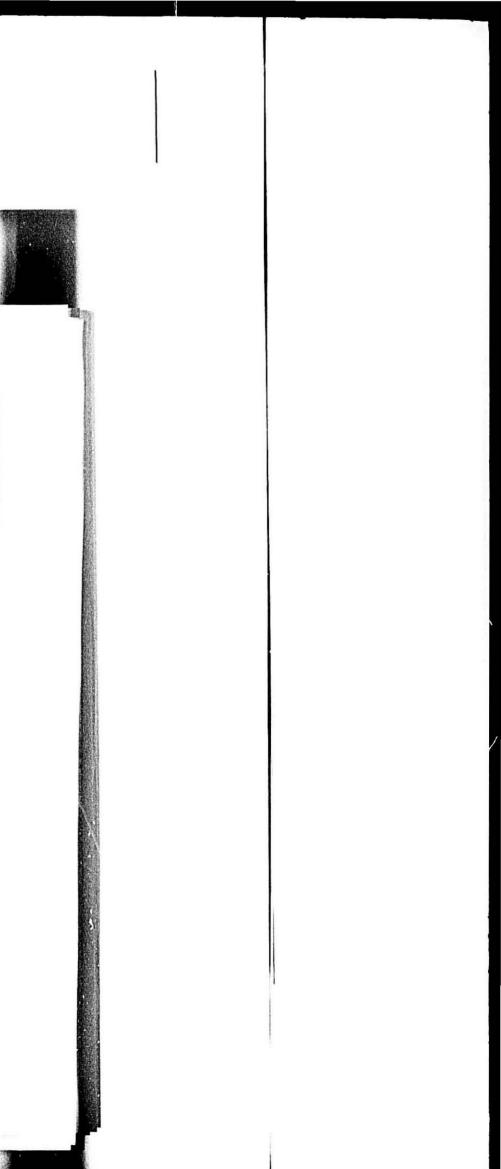
Before we get into ojectives, maybe we better stop and analyze ourselves. Who are we? If we can come to some conclusion of our strengths and weaknesses on who we are, then the obvious next step is now what do we do? And finally, what do we do to do it? How do we keep ourselves on this growth in this day-to-day tough business?

My desire is not to bore you with textbooks definitions, but I plan to give you some practical aspects of objectives and give you some ideas we've used in Louisville and Lebanon.

Step No. One is-who are we? Maybe before discusing that, we should discuss who should be d. cussing who are we Normally, corporate goals are drawn up by those e ... ecutives in a firm who are in a position to determine and execute policy. However, it generally would not represent everyone. A special committee may be formed to help in coordinating the thinking of all important groups and include: major stockholders an influential member of the board a successor to the president; family interest; etc. These people should be involved in these special committees. In smaller firms, like most of us, it is most important for the planner to be certain that all interests are involved-at least those who have power to make or break policy.

#### All right-who are we?

I've put together a short list of questions that should have a bearing on your firm's future. You might ask yourselves some of these questions. You might ask your operational people to answer some of these questions. Get together and discuss and come up with some conclusions on the answers.





# Form-fill systems for your flexible package needs.

We offer a complete line of form-fill systems with single and multi-tube units that can produce packages at a rate up to 120 bags per minute.

Volumetric Automatic single tube form-fill-seal system with a volumetric filler to satisfy a wide range of macaroni/noodle applications.

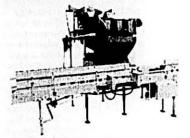
# All systems offer the latest automatic features in net weighin

Our bagmaking principle, which eliminates the rigid tube for package forming, permits us to handle a complete line of products, including egg noodles, without bridging at the fill station.

Net Weigher Automatic single tube weigh-form-fill-seal unit with fully controlled feed system; up to three Electroflex\* scales; and high speed bagmaker. Weighs and packages any macaroni/noodle product that can be handled on vibratory feeders.

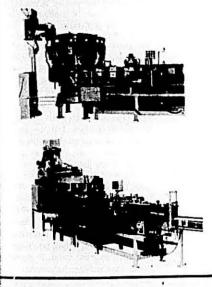
> **Du-O-Bag** Versatile, high production system requires only one operator. Each side has controlled feed, up to three Electroflex\* scales or automatic self-correcting scale, and bagmaker. Each side operates independently of the other and can run different products and package sizes.

# Complete carton systems for rigid container needs.



Inline net weighing systems for rigid containers in multi-headed designs of from 2 to 6 scales work with existing carton units, or are available as a complete system to include a carton machine. Speeds from 30 to 90 packages per minute can be achieved.

Automatic Recalibration Automatic Tare Correcting Push Button Scale Setting No Underweights Wright can help you save dollars and increase profits!



We offer two models of rotary net weighers for rigid containers where speeds in excess of 70 per minute are required. With either 12 or 18 scales, speeds up to 200 packages per minute can be obtained. Product is handled and packaged in a continuous flow which greatly reduces breakage of fragile macaroni/noodle items.

We assume the responsibility for the complete feed system to the machines and prepare even the most difficult macaroni items for efficient weighing and minimum, breakage.

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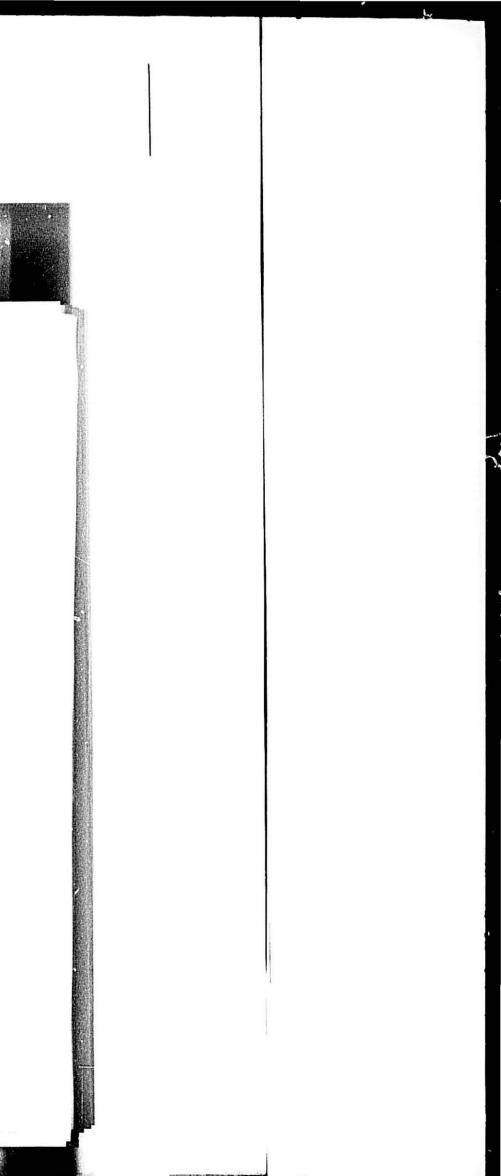


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Wright has the capability of designing a machine for your packaging requirements. Call our representative today.

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#### **Setting Objectives** (Continued from page 11)

The question is who are we? Of course, all of you have to decide for yourselves who you are.

1. What's our business? Those of us in the macaroni business-are we macaroni manufacturers? Are we macaroni distributors? Are we sellers? Do we have a retail brand? Do we sell strictly to other people who retail it-process it? What is our business? What are our limitations? It's the old story-do what you do best-don't try to be something you aren't. The wise man knows his

2. Where is our market? Who are our customers? This is not as easy as it sounds. Again, is our market retail. wholesale, industrial, institutional? Who are our customers? Location? Area? When was the last time you did a freight study of your customers? I am sure all of us have the same problemsyou have a good customer 950 miles away and you are doing very poorly 100 miles away .-- why? Maybe this is something that should be discussed.

3. Where will we be in five years? A lot of people say this is a foolish question. It is something that all of us need to think about. Where will you be in five years? Why all need to look to the future to make some predictions.

4. What should Return On Investment be? As inflation hits us, measurements of business are changing. The days of profits only as a use of measurements are about over. Return on investments is becoming a popular phrase Return on investments will be a most closely scrutinized item that lending institutions will consider. It forces management to appraise every single dollar that they invest in the plant, equipment, sales any product, whatever it is. It sets a theorous standard. Does that investment lason a chance of returning a sufficiently ligh figure of return to warrant the risk involved?

5. What image of our company do we want conveyed to the public? This is simply who are we. Who do we want the public to think we are? Are we a quality house? What kind of advertiring do we expect to do? What message do we want to get over to the consumer?

6. What personnel polices do we now practice? What policies do we want to follow in the future? There are thought about it? It's not a bad idea. Do you administer salaries to stimulate provide for incentive for personal

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companies seem to have all the sharp young guys and other companies just hang on with the same old people?

7. What rate of growth do we want? 8. How should we grow? These two questions are related. What is the value and what is the cost of growth? If in five years you could be twice the size and tonnage that you are today, 100% increase in tonnage in 1980, would you want that? It is not that simple a question. First of all, would you be profitable twice as big as you are? How much investment would it take to become twice as big as you are? Where would that money come from? Would you have twice as many headaches?

9. How can we finance growth? There is nothing worse than a growing company who runs out of finance.

Where Do We Go From Here?

Now we know who we are-where do we go from here?

1. Select goals.

2. Specify the minimum expectation for results. You must allow for variations as one cannot predict results in today's world. Broad general goals must be narrowed to those specific ones which will most likely be profitable and conform to management's vision of bus-

3. Communicate your expectations clearly. It doesn't help at all if everybody in your Director's meeting or everybody in your management meeting know what your objectives are but your supervisors or your foreman don't know what your objectives are. Let ally, are you setting general ge everybody know your objectives or goals clearly. People can better support objectives which they understand and they can channel their efforts towards this achievement. People, as a rule, are reasonable and an employee will res-pond enthusiastically when he feels he honestly informed of the facts concerning his company's objectives and just how he fits into the picture. Put some interest and motivation into today's job-into today's living. It's up to management to communicate to people based on our objectives how they can win at their jobs.

4. Moniter the project, but delegate responsibility. You have to let the employee, whether it is a supervisor or a foreman, have the authority-have the responsibility. Keep him informed. Once some policies we have to follow. Do a program gets in gear, keep it in gear, you promote within? Have you ever and take it all the way down to the packaging line. Help the supervisor develop discipline to manage the maximum production effort? Do you process in an orderly way. Let every single employee in your plant know make gains and objectives were set

growth? Do you ever wonder why some your objectives. You want them to as we would act in the same cir stances

5. Expand the process. If it va and it will, keep it going.

Why Do Things Fail?

Why demands are not made o jectives reached. Why do things ful

1. Management by participat Make each member of your team a of the goal setting. It is the tas the department head to establish goal for attaining company object and goals. The first year is the r difficult, but work at it. Get ever involved and make it their object

2. Psychological camouflage. (a) you managers conscious of the varia between the performance they are quiring and what might be poss A manager may escape having to mand better performance by convin himself that he has done all he ca establish expectations. He might sincere in believing subordinates doing the best they can and these s people look for faults elsewhere. you heard statements like: We solve the problem, but it'll cost plenty of overtime? If you want us cut inventory, be prepared for out stocks. Ever since we cut the main ance budget, we haven't been able keep the plant operating prope These are faults of psychological of ouflage. (b) Reliance on procedures v established companies. A manager avoid the task of making demand displaying a variety of fancy mar ment programs. There are no subsit for good sound management. (c) in vague terms? Avoid words improve, better, increase-bad vo don't use them. Get to the numb by how much and be specific. A n ager may set tough goals and insis be achieved but fail to produce method of accountability in subm ates.

#### Conclusion

In conclusion, I am sure you read about companies that have tu themselves around in a short p of two years. They come from average performer to a leader in industry. Why? What produced changes? In most cases, it wasn't thing spectacular happening. It probably a change in managemen in most cases, a change in manage attitudes. The key could well have ! a decision by the chief executive of that the company must and sh

> Y. 1975 THE MACARONI JOUN

ifically meet these achievements. y other support programs and actialways are necessary to translate letermination into results. these programs and activities d have produced little results witha clear set of demands or objectives mproved performance that was spe-ally placed on the company's man-ment team .

#### The Sales Plan:

ments by Jerome V. Guerrisi

e sales plan is the cornerstone of the company's entire operating get. All of the operations are keyed company's entire operating lanned sales. It follows, therefore, the determination of the sales ry and the amounts of products to old must be accomplished as the step in planning for the forthcomperiod or periods.

ter the budget is completed, there continuing duty to analyze sales mance against the budget in order er to attempt to bring performance ine with the plan or to determine n and how the plan itself must be

les do not just happen. They are result of sales efforts of one type nother. Consequently, the best sales , profitwise, is that one which eves the best balance between re-(income) and efforts (selling costs.) planning and control of sales and s costs must go hand in hand. ur guide is then: sales plan (income)

fore an accurate sales budget can prepared, a sales forecast must be e made simply in terms of total s for the budget period. The sales development territory-territory/ iners of opportunity. 'rincipal methods of forecasting

you will recognize are: Jury of executive ominion Sales force composite Statistical analysis Combination

e above methods bring to play significant factors. Past experireferred to above as sales statis-Company policies and limitations:

Proposed changes of products

fanufacturing capacity

Marketing methods



Industry outlook and position of company

Analysis of the competitive situation-Position with regard to product development (innovations), new products, etc.

**General Economic Conditions** 

Ordinarily, the appraisal of the genaral business outlook is the most significant factor in forecasting sales and one which creates the greatest problem. Obviously, no method of sales forecasting is foolproof. Realistically, a combination of methods is used. Few companies here would use one method exclusively.

The forecast of most companies repreented here is a synthesis of:

**Territory** forecast

**Division** forecast **Region** forecast

Sales Management forecast:

Treasurer/Controller forecast con sidering

a. Recent experience adjusted on five year date to annual basis b. Long term trend method.

Executive of top management economic forecast.

#### The Financial Plan

#### Comments by Henry J. Guerrisi

he financial position of a company relates to its financial well being. The amount and composition of its assets in relation to the amount and composition of its liabilities and both in turn relate to the nature, scope, and size of the company's operations. Financial position is both an objective and a result of operations. While earning a profit is the number one objective, the year's plan must also be laid with the view to achieving a sound position financially. And this latter objective may seriously modify steps planned olely with the first objective in mind. A too hastily expansion of finished

goods inventory, for example, designed to cash in on a sudden boon in the market, may strain the company's resources and leave it extremely vunerable to the financial dangers inherent in a volatile market. Adequate financing of operations is an important a consideration in planning as the profit objective or the return on investment Consideration in the financial plan

must be given to:

- 1. The forecasted balance sheet.
- A. Budgeting cash.
- B. Budgeting Accounts Receivable.
- C. Budgeting inventories. D. Budgeting prepaid and deferred
- charges.
- E. Budgeting fixed assets.
- F. Budgeting Accounts Payable.
- G. Budgeting lightlities
- 2. Profit and Loss Statement.

One of the most important steps in financial planning is what is a reasonable return on investment. The overriding objective must be to earn a satisfactory return on funds that have been invested. Many times we assess the progress of the company with respect to net profit on sales rather than on return on investment.

Taking everything that has been said here we are now in a position to pull logether our plan.

1. Profit and loss statement.

**Balance Sheet Statement.** 

3. Source and application of funds. Purpose of Planning

- 1. Provides top management with summarized picture of results to be expected from proposed plan of operations.
- 2. Serves as a guide to executives and managers responsible for in-
- dividual segments of the operation. 3. Serves to measure performance.

#### **Operating and Controlling**

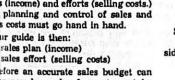
The Doing Function (see upper portion of the chart.)

Operating covers the day to day, month to month operations of the Corporation.

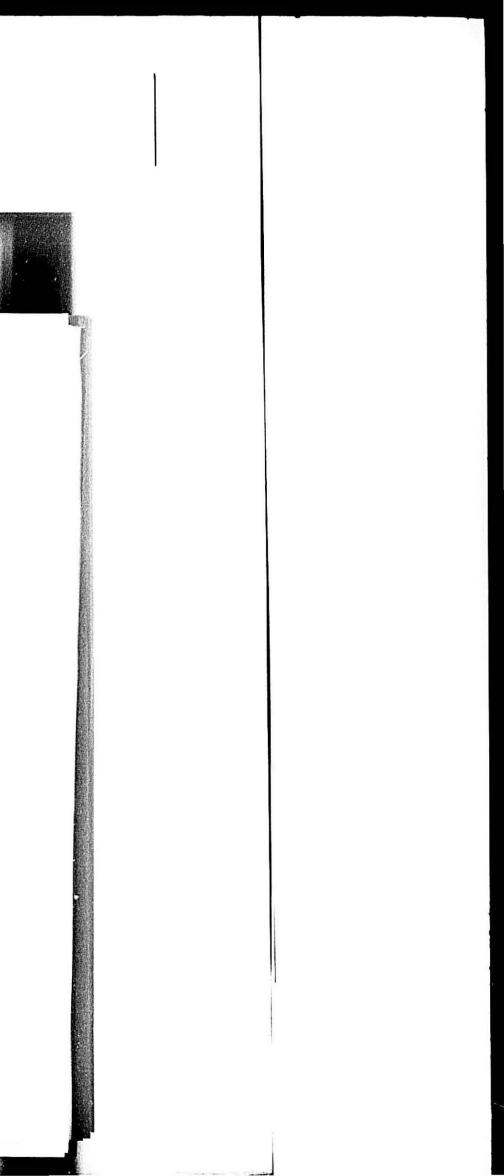
In the planning stage, control implies the fullest utilization of available information in weighing alternative courses of action and policy, and in shaping plans so as to achive the best possible accomplishment of the company's objectives. In the operating stage, control is concerned with keeping the operations in conformity with the

The Surveillance Function (See lower right hand portion of the chart.)

(Continued on page 17)



e. The forecast, to be useful, can must be stated in quantities as as dollars, by product items, and by ths for the total company and sales tories, taking into consideration profile of each sales territory-ma-



# **JACOBS-WINSTON** LABORATORIES, Inc.

#### EST. 1920

Consulting and Analytical Chemists, specializing in all matters involving the examination, production and labeling of Macaroni, Noodle and Egg Products.

- 1-Vitemins and Minerals Enrichment Asseys.
- 2-Egg Solids and Color Score in Eggs and
- 3-Semoling and Flour Analysis.
- 4-Micro-enelysis for extremeous matter.
- 5-Senitery Plant Surveys.
- 6-Pesticides Analysis.

7-Bacteriological Tests for Salmonella, etc. 8-Nutritional Analysis

### James J. Winston, Director 156 Chambers Street New York, N.Y. 10007



# What's so different about Wakefield Eggs?



# Service - for one thing After all, with USDA supervision and regula-

tion, eggs are eggs. Right?

Wrong. Eggs and egg products are only as good as the people who supervise their pro-duction and processing. And quality means nothing if you can't get product when you need it

Our people make the difference. We're prouc of our new AA production facility-Big Red Farms. And quality is a personal thing with us. We've got the product and the knowhow to deliver what you need and we'll bend over backward to please you.

There is a difference in Wakefield Eggs. Try us and find out.



Sidney Waldbaum, (308) 384-6380 Detroit, Mich

New York, N.Y., Morris Herman, (212) 925-8508 Carl Humphrey, (313) 642-4320 Gene Shepherd (312) 887-0352

CARTON EGGS . FROZEN EGGS EGG SOLIDS . CUSTOM BLENDS

THE MACARONI JOURN

#### **Financial Plan** (Continued from page 15)

viations from the budget measure rganization's efficiency in living up plan. Consequently, it is necesto examine the type of variations may occur and their significance.

ations may sall in these categories: Realization of Income Production of Goods and Services currence of Costs

#### Actual vs. Budgeted Sales

ith reference to the first category, tealization of Income, the measure formance is the comparison of ual with Budgeted Sales. There may her income but the principal ans is concerned with Sales. The sales is the cornerstone of the entire et. It not only indicates the amount enue to be expected but it governs e operations of the company. Marequirements, labor requirements, nt of production, all are keyed into ated sales. It should readily be ent that sales performance under budget is an extremely important ject for analysis. This analysis uld be prompt and should be in ent detail to permit management ake whatever action may be feasible cessary. The mere comparison of sales with the budget is not gh. It should be recognized that in excess of the budget may conably cause concern as well as sales er budget, although admittedly, the ern may be of a different part, with ner sales in the future rather than ediate profit.

#### **Physical Operations**

second category of control conthe physical operations rather the monetary aspects of the bud-Comparisons in this area deal with flow of production, the availability utilization of equipment, the availlity and utilization of manpower. It erns the occurrences and transacs which underlie the financial transons. These comparisons are based on the financial sections of the get but on the non-monetary quantiof product produced with the budquantities. Production at less than ed levels may result from numercauses, and it must be promptly ained and action taken to remove

#### Cost Control

Y. 1975

third category of control relates osts. Analyris of cost variation are rtant, not only for their own sake. also because they may be indicas of deviations in the underlying ction. It is in this connection that

are related. Cost control, to the extent that cost variations are a function of action rather than price, is achieved by attention to both physical happenings and monetary transactions. Moreover, in the case of cost control, the problem frequently is complicated by the fact that in the area of indirect expense, comparisons must be made with expense allowances at the actual operations rather than the budgeted operation.

In the categories discussed, comparison of budget and actual data are the principal measurement available to ciency of operation under the budgetary the chart. plan. Since the achievement of attainable goals under the plan is management's principal function in the executory stage of operation, the need for such measure is paramount.

#### Results Approach

We have been discussing the concept planning, which in essence is management by objectives or Results Approach. It provides a broader approach to decision-making, forcing more and more decentralization and encouraging sounder decisions at all levels of the echelon. It develops a closer understanding of direction between any executive or manager and his subordinate in the way it focuses on basic objectives. The principles of this philosophy provide a clear understanding of the essence of individual action versus group action and thus gives management a clear perspective in approx ing intertwined problems. It provides management with a vehicle for developing all men to strive for greater achievement. It leads logically to the only sound basis we know of for an integrated management-by-objective program throughout the operation. This acts as a powerful influence in develop-

#### **Check Boiler Efficiency to Reduce Fuel Costs**

ment.

ing short and long range perspectives

and getting away from crisis manage-

If you've been wondering whether your gas or oil fired firetube boiler is burning too much fuel in relation to the amount of heat or power it's producing, there is a way for you to check. Fuel Efficiency, Inc. of New York will send you, at no cost, a set of charts that plot stack temperature against combustion efficiency. By determining the stack temperature and the percentage of carbon dioxide in the stack gases, it is possible to read, directly from the appropriate chart, the com-

the second and third control categories bustion efficiency of your boiler. According to Herman Knapp, President of Fuel Efficiency, proper burner adjustment is critical in reducing fuel consumption and cutting fuel costs. A properly adjusted burner can make a difference of 10 to 15% in total fuel used.

#### Efficiency Check

To determine the combustion efficiency, a small hole is drilled in the stack and a CO<sub>2</sub> analyzer and long stem thermometer are inserted. Once the stack temperature and the percentage of CO<sub>2</sub> in the stack gases are known, the combustion efficiency can management in determining the effi- be readily determined by consulting

An 80% combustion efficiency is considered good for a firetube boiler, however, day to day experience shows that many firetube bollers are operating at a combustion efficiency of 70% or less. By adjusting the burners to create the optimum stack temperature and correct fuel to air ratio, the efficiency can frequently be improved by 10 to 15%. In addition, the installation of Brock Fuel Saver Turbulators, a type of firetube baffle, can further increase the thermal efficiency of the boiler and result in an additional 3 to 12% fuel savings.

For a free copy of the chart showing how to compute boiler efficiency and for the name of your nearest dealer qualified to perform the carbon dioxide and stack temperature tests, write to Fuel Efficiency, Inc., 131 Stuart Ave., Newark, New York State 14513.

#### Air Pollution

"Most people who yell about air pollution think somebody else, mostly industry, is making the air dirty. All of us will be in the act as the causes, as well as the victims of air pollution. before we're done."

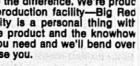
-Richard J. Sullivan, Director, New Jersey Division of Clean Air and Water, comment-ing on plans for pollution controls on state's 3,200,000 registered automobiles.

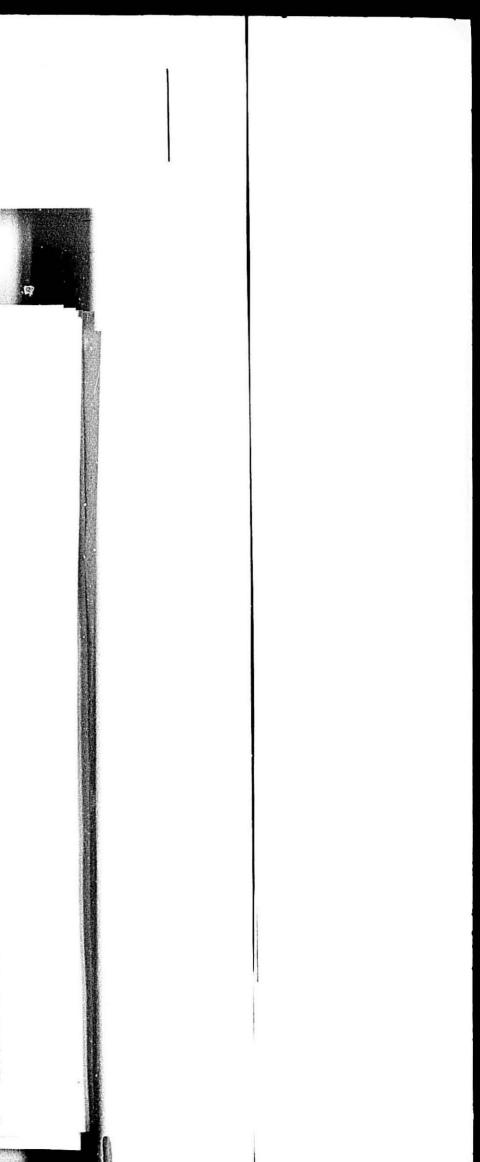
#### The Life You Save . . .

Polls show 70% of Americans favor retention of the 55-mile-per-hour speed limit on the highways.

More importantly, year-end statistics reveal that traffic deaths declined dramatically in 1974 to an estimated 45,400. The toll-lowest since 1963 when 42,600 died-fell 9,400 below the 1973 figure.

"These statistics clearly demonstrate the life-saving value of lowered speed limits and less driving," says Dr. James B. Gregory, federal highway safety chief.





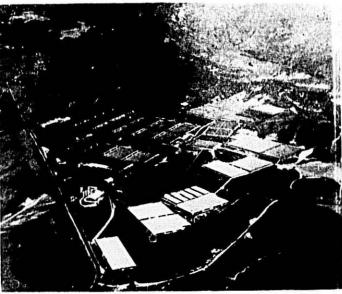
# The Most Unique Egg-Producing Operation In The World

It's about an hour north of Los Angeles, California. It grew out of the barren hills near Moorpark in 1961. and it's still growing. But already, with its more than 3,000,000 birds and its vast complex of support facilities, there's very simply no egg operation like it in the entire world. Hundreds of acres of lay hous, s. research facilities. laboratories, offices, drying rooms, sterage houses, maintenance shops, a fertilizer plant, a packaging and processing plant and even a feed mill All blended carefully into one masterplanned and fully integrated facility. That's Egg. City.

But is it just efficiency that dictates the Egg City approach" Is bigger automatically better? Why go to the trouble of controlling production so carefully from start to finish if you don't have to? The answer is quality-the guiding watchword at Egg City since its first hen laid her first egg. Quality is why the company has its own breeding flock and hatches its own chicks (about 250,000 a month). It's why they have their own veterinarians and their own chemists Quality led them to develop their own vaccines, and build their own feed mill to meet their careful feed mix specifications. And quality, combined with efficiency, is why today Egg City is known throughout the world, and can serve those world-wide markets with fine, consistently pure eggs and egg products.

#### The Egg City Story

as vast and complex as Egg City less than 15 years ago was only an idea



An oerial view of Egg City-630 acres of modern egg-processing technology

in the mind of its creator, Julius Goldman. But not if you know Julius Goldman The operation that is now Egg City began early in 1953, with a 3,000 bird ranch in California's San Fernando Valley. A year later, the count had tisen to 10,000 birds, but the residential growth of the Valley had begun to make ranching difficult. The search for a more suitable location led to Moor-It's incredible to think that a facility park, which has one of the most desirable climates in the world for poultry production. Today, more than 8 million

cubic yards of Moorpark hills been reshaped into the foundation Egg City as it now exists.

#### Technology-With A Personal Tou

process, complex machinery has designed or installed to increase ciency and improve quality. But the years, the company has never

Research technicians production process

ess, machines can only help pe aple ke their place

2 City does its own breeding, and is control starts before a chick is barn, with scientifically dispersed and rotation during hatching, caremonitored by company techni Staff chemists control the birds' al diet, and Egg City's veterinary vaccinates them against disease Integrated, personal supervision conas at the feed mill, too, where led people prepare 400 tons of up to n different types of feed a day, deding upon the season, age of the rd and other important factors. Once occessed, the proper feed mix is dered fresh three times a day, again sely watched by trained people

Even more important than what goes to egg production, though, is the shed product, and even more inrtant than Egg City's quality control boratories are the people who staff m. All of them are top professionals. nd as a team their only job is to make sure that the eggs, in whatever form they are produced, are always completely pure and consistently good to meet the demands of a growing list of customers

#### One Product-Many Forms

You might think that an egg is an egg, and at some ranches it might be, but at Egg City, the eggs come in nearly a dozen forms, each one designed to fit the special needs of a particular cus-Almost everywhere you look at 1 tor er. There are tresh shell eggs, of City, in every step of the product course, in cartons, flats and 30-dozen cases, and even containerized shipments if : ustomer needs them. The Egg City fre a line includes whole eggs, whites an olks in plain, salted, sugared or sight of one important fact: in the . colored form, packed in 30-pound tins or a -gallon cartons And there also is pray-dried albumen in standard or an of type, which comes in 150-pound ms In one form or another, these ucts are used world-wide by the adacturers of bread, pastry, noodles, colate, dressings, mayonnaise and of er foods. And no matter what form sed or who uses it, every product been carefully checked by Egg Ci. inspectors and by a team of fullinspectors of the United States artment of Agriculture.

> Once more, in processing as in production, quality is the singular watch-word at Egg City, and dedicated people combined with advanced technology are the means by which that quality is schieved. There are machines that wash, grade, weigh, candle and package the eggs. There are automatic breaking machines that separate the yolks and whites. But most of all, there



work The same and of people more

than 400 of them who make all of

Egg City work People are the secret of

the company's statess. They're the rea-

The nation's laying flock produced

4,995 million eggs during February, 4%

less than last year according to the

Cr. p Reporting Beard Layers on hand

during February averaged 282 million.

5', below a year ago Layers on March

1 totaled 281 nallion, down 5% from

the 296 million a year earlier and  $1^\circ$ 

below a month earlier. Rate of lay on

March 1 averaged 63.3 eggs per 100

layers, about the same as the 63.1 a

year ago and the 63.2 February 1, 1975

Egg-type chicks hat, hed during Febru-

ary, 1975 totaled 37.3 million, down 11-

from the 37.7 million produced a year

ago Eggs in incubators on March 1 at

Public hearing on a proposed Egg

Research and Promotion Order will be

held by the United States Department

of Agriculture in Atlanta on May 6. Philadelphia on May 12, Des Moines on

May 15, Dallas on May 19 and South

Egg Mix Buying Scheduled

Plans to buy 324,000 lbs of egg mix

for distribution in supplemental feeding

programs were announced by the De-

partment of Agriculture Shipments

397 million were slightly above a year

Public Hearings

San Francisco on May 22

keep on growing in the years ahead

Egg Production

ago



were scheduled for the period April 1-15

150

### son it's grown and the reason it will Emergency Form Bill

An emergency Farm Bill was approved by the House Agriculture Committee by a vote of 32-8 Among provisions is for a wheat target price increase to \$3.10 and an increase to \$2.50 on the loan rate. The Administration has opposed the target and loan price increases, particularly those for dairy and cotton, and there were some indica tions of attempts made to reach com promise figures Consumer interests have expressed concern over the cost impact to the consumer in the increase support levels for dairy products. But the Committee with a good supply of treshmen Congressmen are going to do something for the Farm Vote in view of the set-back of 40% in tarm wheat prices from the historic highs reached at the end of February, 1974

#### **Durum Planting** Intentions Cut

The U.S. Durum Growers Association has been holding regional meetings throughout the terratory. They point to the domestic durum mill grind in 1974 at 32,995,000 bushels compared to 37,567,000 m 1973, a decrease of 12 They regard blending of cheaper wheats with durum as a serious threat and are urging their members to stoplook-listen before seeding this spring. observing that any increase in durum acreage would be a disaster USDA reports March intentions were for 5" more durum than a year ago, down from the 10% figure issued in Janua v

THE MACARONI JOURN' MAY, 1975

over 3,000,000, eggs his company processes every day

Egg City's tounder Julius Goldman proudly displays his product-

18

# Peavey doesn't quit working until dinner is served.



When the durum wheat is still growing in the North Country, Peavey goes to work. Checking field samples for quality and anticipated yield. Then, we collect and move the harvest through grain elevators and carriers to the mills. Not just flour mills. Durum mills.

There the grain is processed into the finest King Midas Semolina and Durum flours. By this time, our sales offices are already matching our supplies with your requirements. So you get the finished flour where you want it. When you want it. But we don't stop there. Our Technical Center continues to look



-11 110: :

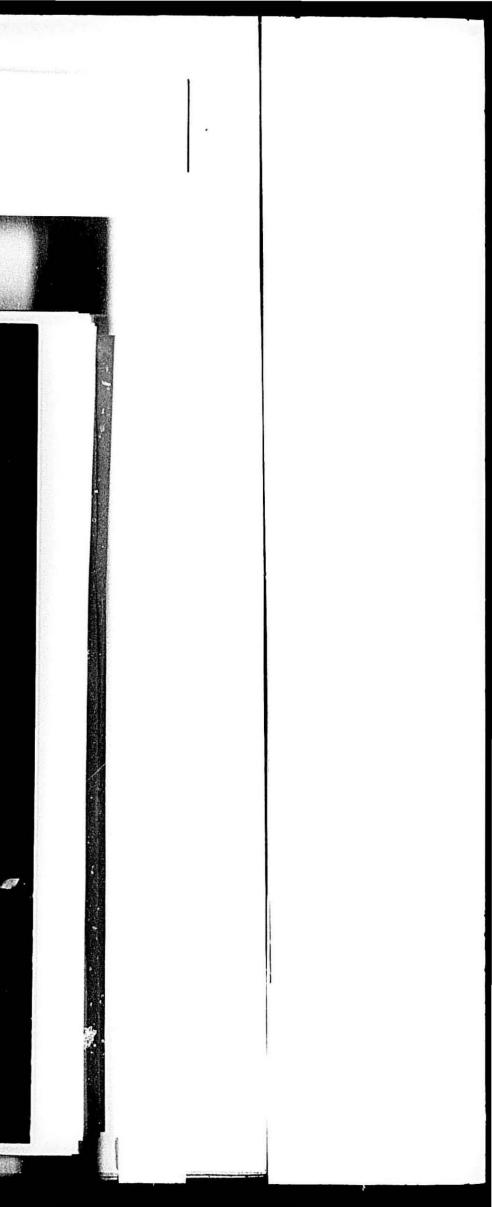
for ways to make our products perform a little better. And to make our systems work a little faster. You've got a good thing going in King Midas Semolina and Durum flour. Because we don't stop working until dinner's on the table.

Peavey Semolina and Durum flour.

Sales Offices : Minneapolis, Minnerota (612) 370-7840; White Plains, New Yock (914) 694-8773; Chicago, Illinois (312) 631-2700







63

# **Durum Report from the Crop Quality Council**

#### by Vance V. Goodfellow, President

1974 Durum Production Summary

Total 1974 U.S. durum production is estimated at about 79 million bushels. 1 percent above 1973 and 9 percent above 1972. The acreage harvested was placed at 4 million, up 39 percent from 1973. However, the average yield of 19.8 bushels was down 7.4 bushels, the lowest since the drought-plagued 1961 crops when the national average fell to 12.3 bushels per acre.

North Dakota which produces 85 percent of the nation's durum suffered from one of the most adverse growing seasons since weather records have been kept. Heavy snow melt and almost continuous rain showers delayed field work. Nearly 75 percent of the North Dakota durum was seeded from May 28 to June 15. This was followed by drought and heat affecting most of the state, significantly reducing yields. Wet weather in August and September slowed harvest an damaged swathed grain somewhat. Frost hit latest durum plantings in northern sections along the Canadian border adding further to weather-caused reduced production.

Despite adverse harvest weather the quality survey conducted by the Cereal Technology Department, North Dakota State University, shows that 78 percent of the crop will grade No. 2 Hard Amher Durum or better and 84 percent will grade No. 3 Hard Amber durum or better. The overall durum quality for pasta was reported generally good. The 1974 crop is considered more variable than in previous years. It appears that late, poor harvest conditions disturbed the normal maturing process resulting

22

As indicated on the basis of conditions on

in some reduction of speghetti color. Tests indicate that small amounts of frost and sprout damage had little affect on pasta quality. It is recognized that certain carlots of durum have shown damage in excess of what is given in the North Dakota report. The report, it should be remembered, discusses county averages and not specific cases. Individual carlots may represent durum damage by early frost and weathering and may not be representative of the total crop available.

#### Durum Research Benefits Demonstrated under Severe Drought

The annual durum variety survey compiled by the North Dakota Crop and Livestock Reporting Service shows Rolette the leading variety seeded, representing 37 percent of the acreage. Leeds was second at 28 percent, down from 50 percent a year earlier: Wells ranked third with 19 percent of the acreage. Ward, new to the survey in 1973, was in fourth place with 13 percent and would appear the new commercial challenger.

Ward's showing in yield comparison with other commercial varieties grown under 1974's adverse weather is worth noting. Ward was the top yielder averaging 23.5 bushels. This was 3.5 bus better than Rolette and Wells which averaged 20 bushels and 5.4 bushels above Leeds that occupied second place. Ward will likely move up significantly in 1975 plantings based on this yield advantage. The new durums released in 1973, Rugby, Botno and Crosby showed promise in experimental regional tests and will likely expand in acreage.

Better durum varieties from resea are again apparent when conside that 1974 crop yields are reported lowest since 1961. Under drought sti 1961 North Dakota durum yields av aged 11.5 bushels per acre; 1974 p arre vields were 20 hushels represe ing a 74 percent increase, a highly s nificant benefit for durum grows millers and pasta manufacturers. The need for better yielding durm with high quality and disease restance has been continuously stressed the Council. Ward appears to be a s nificant step toward this goal but we must continue so that durum wh can compete for acres with bread wh rivals. The North Dakota spring bre wheat yield of 20.5 bushels per ad

#### Durum Rust Resistance Maintained through Research

compared to 20 bushels for durum

does indicate potential trends.

probably not significant in 1974 b

Team efforts between the breeder, plant pathologist and the search geneticist are continuing to p vide excellent protection through dev lopment of improved rust resista durums. The 1974 stem rust sur shows all commercial durum and a vanced experimental lines highly r sistant to prevalent must races. Mai taining this protection requires co tiuing cooperation and support. Pro funds for both state and federal t grams need strong support. Inflatior seriously eroded research dollars bringing funding back in balance urgent priority of the Council.

THE MACARONI JOURN

#### 1974 UNITED STATES DURUM PRODUCTION (Based on U.S. Government December 31, 1974 acreage production figures)

	Acreage	Harvested	Acres	ge Planted		per acre	Productio	on (bu.)
	Lana	1074	1975	1975 ad	1070	1074	1 AMO	
State	1973	1974	Indicated		1973	1974	1973	19:4
Minnesota	58,000	84,000	125,000	145	36.0	28.0	2,088,000	2,35:1,0
North Dakota	2,530,000	3,440,000	3,780,000	108	27.5	20.0	69,575,000	68,800,0
South Dakota	112,000	205,000	230,000	107	24.0	14.0	2,688,000	2,870,0
Montana	182,000	267,000	330,000	122	22.0	19.0	4,004,000	5,073,0
California U.S.	2,000 2,884,000	3,000 3,999,000	4,000	133 109.7	50.0 27.2	50.0 19.8	100,000 78,455,000	150,0 79,245,0
<sup>1</sup> Based on U.S. Gov	vernment Janua	ry 22, 1975 pr	ospective pla	intings				
		1974 CAN	ADIAN DU	RUM PRODU	JCTION			
	(Based on	a Statistics Car	nada Novem	ber, 1974 est	imates of	f product'	ion)	(Chinake)
		Acreage	· CONTRACTOR	Yield	per acre	(bu.)	Productio	on (bu.)
Province	1	1973	1974	1973	1 1	1974	1973	1974
Manitoba	1/	00.000	100,000	24.0	1 7	20.0	2,400,000	2,000,0
Saskatchewan			2,500,000	22.0	1 7	20.4	44,000,000	51,000,0
Alberta		50,000	400,000	21.6		21.2	5,400,000	8,500,0
Prairie Provinces	3 2,3	50,000 3	3,000,000	22.0	1 7	20.5	51,800,000	61,500,0

about October 23

lier comments in this report showbetter durum performance under ight stress can be multiplied many es by the reasearch contribution to rust resistance. The most devastastem rust attack on durum wheat urred in 1954, just 20 years ago. thy percent of the North Dakota p was destroyed and yields were rered to 3.5 bushels per acre. The conuing succession of better durum var-ies has been a major achievement in eration by plant scientists supted by the National Macaroni Mancturers Association, other industries, government.

he national Cereal Rust Laboratory functioning in new facilities is conouting to the overall research effort its annual rust survey is monitoring reporting any changes occurring in tially dangerous stem rust races. nstruction of a second greenhous ge is now underway and will permit anded testing of experimental adult um plants for rust resistance alding nt breeders in selecting parental Testing plants in the greenhouse the seedling stage to maturity provide much needed information genetics of rust resistance.

#### ect Resistant Wheat?

Wheats of the future may be able withstand attack by stored-grain ects, an entomologist of USDA's ricultural Research Service believes. pr. H. Paul Boles found significant erences in resistance to one pest o red grain, the rice weevil, in 15 eat varieties that have been grown ested in Kansas.

If we can identify the characteristics make some wheats less attractive ess able to support a population of reevils than others, plant breeders find ways of intensifying these cteristics in future wheat varie-Dr. Boles said.

of the wheats Dr. Boles and cian Ralph L. Ernst tested at the Grain Marketing Research Center have relatively high susceptibility rice weevil.

#### New Development

ing for resistance to storedinsects has not been attempted oles said. Wheats have been de however, that resist attack in

field by such insects as the hessian inch bug, and wheat stem sawfly researchers released 240 rice evils in a chamber containing 80 pples of wheat. After a 7-day egg-

ing period, they transferred the

to a controlled-environment

room and held them there until larvae developed. Sturdy, the most resistant variety,

averaged 40 larvae per 100 grains in five tests, Dr. Boles said, Triumph, the least resistant, averaged 56.4 larvae. Infestation ranged from 31 to 69 larvae per 100-grain variety sample in individual tests.

#### **General Mills Gains**

Earnings of General Mills, Inc. for the first three quarters of the current fiscal year were 12% ahead of a year earlier, even though slackening in general business conditions affected results for the most recent quarter.

Chairman James P. McFarland said a number of the company's businesses in the third quarter slowed in reaction to general economic trends. He attributed the declines primarily to widespread efforts on the part of retailers and industrial producers to reduce inventories as commodity prices weakened and consumer buying attitudes became more cautious.

Mr. McFarland also observed that reduced selling prices, particularly in consumer and bakery flour, starting at mid-December, also affected the rate of sales gain.

#### Sales up 15%

For the 39 weeks ended Feb. 23. 1975, net sales of General Mills were \$1,744,570,000, up 15% from \$1,517,-509,000 in the same period of the previous year. Net earnings in the three guarters totaled \$66,537,000, equal to \$2.79 a share on the common stock, against \$59,285,000, or \$2.51 a share, in the prior year.

All of the 39-week figures represented new records for the period.

General Mills' net sales for the 13 weeks ended Feb. 23, 1975, amounted to \$521,968,000, up 5% from \$498,103,000 in the same 1974 period. Net earnings for the quarter were \$16,362,000, equal to 68¢ a share, against \$15,301,000, or 65¢ a year ago.

Pre-tax earnings of General Mills in the third quarter were \$29,467,000. against \$32,120,000 in the 13 weeks ended Feb. 24, 1974. Pre-tax earnings for the 39 weeks are \$130,596,000, against \$122,525,000 a year ago.

#### Wheat vs. Heart Disease?

A research contract to study usefulness of wheat-based foods in lowering risk of cardiovascular disease has been awarded American Institute of Baking by the National Wheat Institute, Studies with humans, as well as animal experiments, already have shown that cereal

grain foods, including wheat, have the effect of lowering concentrations of linids (cholesterol and triglycerides) in the blood and tissues. AIB's research will study the extent to which complex carbohydrates (such as celluloses and hemicelluloses) on wheat or wheat products are responsible for lowering cholesterol and triglyceride levels in blood plasma-and thus may establish a dietary significance for wheat-based foods beyond their nutritional contribution.

#### **Tuna Helper**

Tuna Helper launched a Spring promotion with a timely economy story via ads in April Family Circle and nine other women's magazines with a combined circulation of more than 50 mil-Hor

The full-color ad features a hearty main dish that costs about 26¢ a serv ing-which includes the cost of a 61/2oz. can of tuna. "At 26¢ a serving," says the headline, "Tuna Helper proves economy can be delicious."

The ad promotes all five varieties of Tuna Helper—"each with its own special blend of Betty Crocker seasonings and sauce mix."

The magazine schedule is timed for impact during the Lenten holiday season. In addition to Family Circle, the ad will appear in Better Homes & Gardens, Good Housekeeping, Mc-Call's, Redbook, Ladies' Home Journal, Women's Day, True Story, American Home and Parents'.

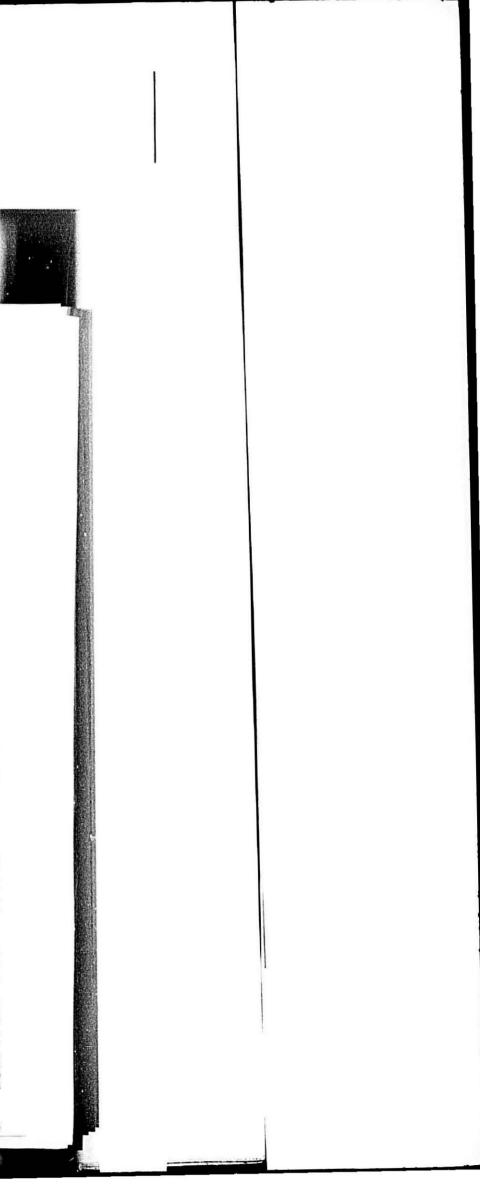
#### **Campbell's Cream of Onion Soup**

"Cream of Onion Soup has proven itself in consumer market testing", reports Donald E. Goerke, Campbell Soup Company's marketing director for canned foods. "Home-use testing among homemakers gave it high ratings for its good onion flavor, and smooth creamy consistency", he said.

Cream of Onion has been developed to broaden the appeal of the popular red-and-white label "cooking soups" and to complement the existing product line

A 7¢ off store coupon appears as part of the full-page full-color ad which ran in the April and May issues of Family Circle. Pictured in the ad is a macaroni casserole utilizing the new Cream of Onion Soup as an ingredient Day time and late evening network television commercials supported the introduction during March, April and May.

Y, 1975



The Canadian Wheat Board is planning for the production of up to 1,140,000 acres in new varieties of grain under contract with the Board's market development program. This compares with last year's program when about 418,000 acres were planted under contract. A larger number of farmers is expected to participate this year than

According to C. A. Gusberti, general director of sales and market development for the Wheat Board, eight varieties will be involved in the 1975 program, including three utility varieties of wheat, one durum variety, three malting barley varieties and a new variety of oats.

#### To test market reaction

Mr. Gusberti said the increased acreage for 1975 is a "natural expansion" of the market development program. The purpose is to test the market reaction to the new varieties which appear to have growing potential, he

Producer contracts in the new year will be issued by the Wheat Board itself rather than by country elevator companies. Complete information on the guarantees as to price and quantities will be issued later.

#### Among them will be

Wakooma durum-Developed by Agriculture Canada and licensed in 1972, this new variety of durum is showing considerable market potential in quality-conscious markets. Production contracts for approximately 10,000 acres will be available this year and pro-ducers will be assured the delivery of their entire contracted production.

#### **Exports Drop**

"A reported cancellation of some ex-port sales and modification of the voluntary export reporting system do not appear to give a reason for changing the export estimate," the Department of Agriculture states in a revised analysis of the wheat situation. The export projection of 1974-75 is 1,100 million bus, or the top side of the range of 1,000 to 1,100 million bus that was the preliminary estimate in November. Wheat exports in 1973-74 were 1,149 million bus, and all-time record outgo was 1,186 million in 1972-73.

The July-December, 1974, disapearance of 942 million bus is one of heaviest on record, the Economic Research Service says in its analysis, while calling the use pace "restrained, compared with last year's torrid rate."

ports to the U.S.S.R. are 17,462,000 bus, with estimates that another 25 million may be shipped before June 30. That comperes with exports to the U.S.S.R. of 16% aullion bus in 1973-74 and 348 million in 1972-73. Shipments this crop year to China are near 55 million, and it is doubtful if more will be cleared. That compares with 117 million in 1973-74 and 22 million in 1972-73. These are important markets for American wheat. It is no wonder than any move they may make reverberates throughout breedstuffs.

#### Seaboard Mill at Port Allen

Seaboard Allied Milling Corp. formally opened its new flour mill in Port Allen on the west bank of the Mississippi River across from Baton Rouge at a ceremony Jan. 29. On hand to mark the opening and to tour America's newest and most modern flour mill were Seaboard officials, state and local leaders in government and business executives of baking and allied industries in the area served by the new milling plant.

The mill is the fourth new flour mill built by Seaboard in the U.S. in the past 12 years. It is the first plant in the company's current construction program, with building now under way on another new flour mill in Albany, N.Y., which begins operations late in 1975.

For Seaboard, the Port Allen mill has several distinctions. It is the company's first plant to grind durum into semolina and durum flour. It also is the first Seaboard mill in the U.S. to be built at a deepwater port. Oceangoing vessels can dock adjoining the Seaboard mill, which is located directly in back of the Port Allen grain elevator operated by Cargill, Inc. In fact, Seaboard will make extensive use of Cargill's grain handling and storage capacity, which in turn reduces the need for grain storage at the mill.

#### Capacity of 8,000 cwis

The new mill has a daily capacity to produce 5,000 cwts of hard wheat bakers' flour and 1.000 cwts of semolina and durum flour. Opening of the new mill brings Seaboard's aggregate daily wheat milling capacity in the U.S. to 70,200 cwts. The Albany mill currently under construction will add another 10,000 cwts to that total, including 6.000 cwts of bread flour and 4.000 cwts of durum products.

It was in 1963 that Seaboard began a program of shifting its flour milling capacity from being largely concentrated in the hard wheat growing areas of the central Plains to southern and

Thus far in 1974-75, U.S. wheat ex- eastern consuming centers. The 1 step was the opening of a new mill Chattanooga, Tenn., in 1963. That pla now has a capacity of 7,800 cwts. D second new mill built by Seaboard the plant in Jacksonville, Fla., whi began operations in 1965 and now I daily capacity of 5,500 cwts. The thi new mill built by the company is Culpeper, Va., which began product in 1970 with daily capacity of 7,000 cw and now produces 12,000 cwts of per day. Other Seaboard mills in the U.S.

clude two mills in Topeka, Kas., wi a combined capacity of 13,800 cwts, t Kansas City mill of 11,900 cwts. B falo, N.Y., with 10,500 cwts and Clev land, Tenn., at 2,700. The Buffalo n also has capacity for 1,000 cwts of r

#### Built with Revenue Bonds

While mill cost figures were not ounced for the Port Allen mill, son hint of the outlay is provided by the sale by the Parish of West Baton Rou La., of \$4 million of industrial an equipping of the new plant. The mi is located on a 10-acre tract leased b aboard from the Greater Baton Rou Port Commission. Assuming that the new plant was built entirely with the proceeds of industrial revenue ho would indicate a per cwt construction cost of \$868

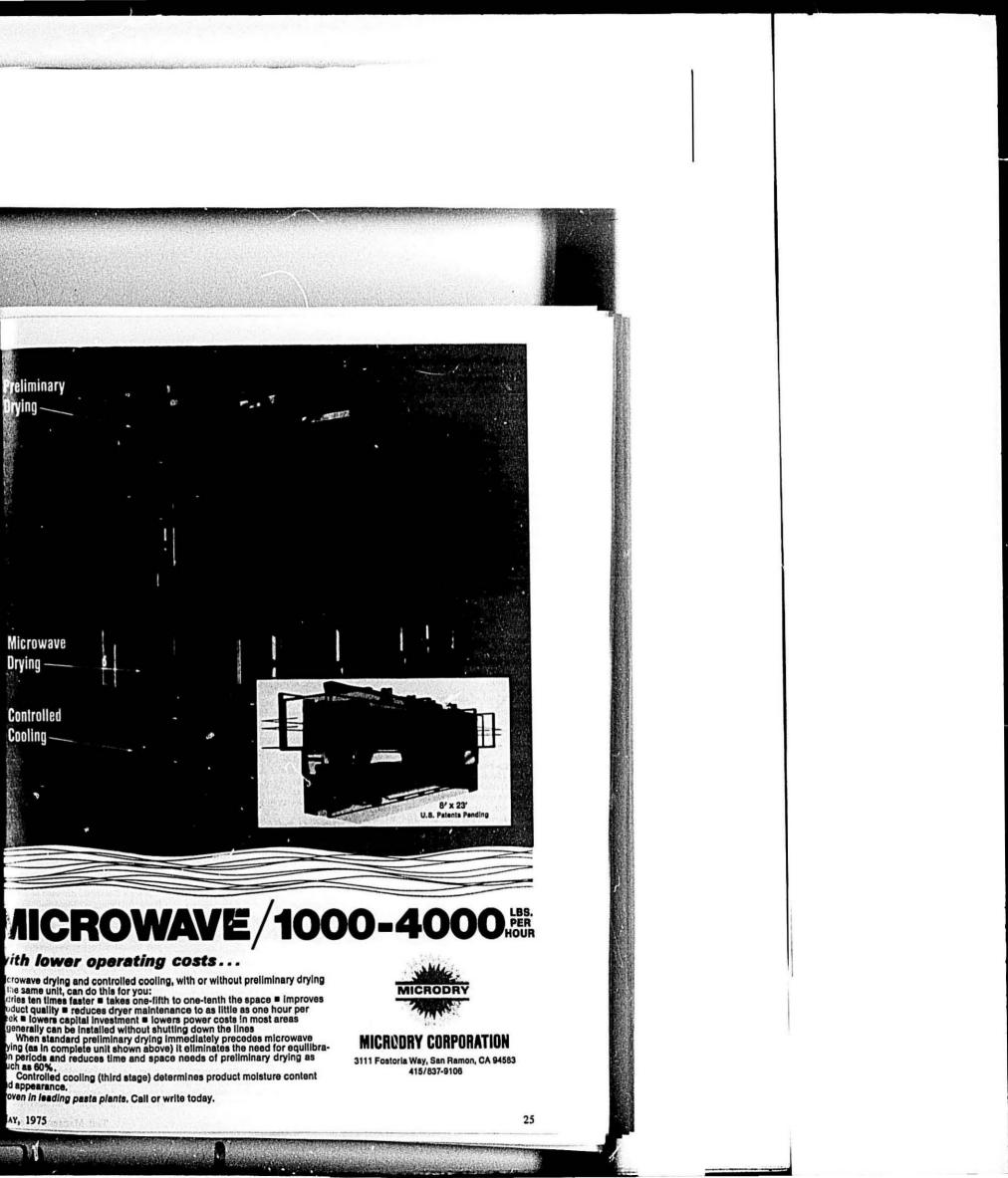
In addition to its active mill buildin program in the U.S., Seaboard has d versified overseas by constructing an operating new flour mills in five cou tries in South America and Afric These overseas mills, with a combin capacity of 13,600 cwts, are located Quayaquil, Ecuador; Freetown, Siz Leone; Georgetown, Guyana; Bucha a Liberia, and Sapele, Nigeria.

#### D. H. Willard Dies Sudden

Devoe H. Willard, deputy administr tor of the National Wheat Institute, suddenly on Feb. 6, succumbing 1 heart attack. He was 58.

The N.W.I., of which Jerry Rees, e ecutive vice-president of the Nation Association of Wheat Growers is a ministrator, is using funds accumulat from the export certificate pool to spot sor reasearch aimed at broadening n# kets for wheat.

Mr. Willard joined the Institute May, 1972, guiding in the selection appropriate research projects and main taining contacts with producers, prosors and the U.S. Department of Ag culture. He most recently headed National Peanut Council and before had directed the Plentiful Foods Pr gram of the Department of Agricultu



The head grocery buyer for Lucky Stores' southern California region: challenged suppliers to "dare to be different" by offering their products at a lower year-round base price with fewer promotional allowances.

"There are too many price changes already, without having to make so changes for allowances, too," many John McLish told the Food Industries Sales Managers Club in Los Angeles. "There are too many deals on too many items. If you would reduce your base price and offer allowances less frequently, we could price at more realistic levels on a day-to-day basis."

If an allowance exceeds 10 per cent, McLish said it means the base price of the item is unrealistic.

"You'll sell your product a lot better if you set a more realistic price to begin with. If your product sells for 89¢, offer a \$2 case allowance and the price drops down to 694. You'll sell a little more until the allowance ends, and you raise the price 20¢-then you won't sell anything.

"Instead of offering such large allowances so frequently, keep your deals within 10 per cent and use the money for consumer advertising."

#### Intelligence Insulted

Supporting McLish from the audience, Lou Amen, owner of Super A Foods, lashed out at suppliers: "Why do you insult our intelligence over and over by raising prices, then giving us big allowances?" he asked.

"We're the one who have to take the criticisms of the consumers, and we're the ones who have to spend so much time and money making price changes, while you continue to make big profits. It's time we put the shoe on the right foot

McLish noted that less than 15 per cent of store merchandise carried allowances 15 years ago, compared with more than 50 per cent today, some as often as four times a year.

"The real reason for these allowances is to remain competitive, and I guess we retailers are partly to blame for that. After all, the first thing we ask you is what your deal is. Maybe we all need to examine our approach.'

McLish spoke as part of a four-man panel viewing industry problems. Other panelists were Ed Maron, vice president, groceries, Ralph's Grocery Co.; Bill Cash, head grocery buyer, Vons Grocery Co., and Ed Murphy, sales manager, **Hughes Markets.** 

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However, it was McLish who attracted most of the audience's questions during the question-and-answer period following brief opening remarks.

#### Threat of Controls

In response to a question, McLish said the uncertainty of the economy and the threat of new price controls have made suppliers reluctant to lower prices, even when their costs go down. Asked his opinion of prepricing, McLish said he is against it "because the preprinted price is a phony price anyway.

He suggested promotional deals last longer than two or three weeks, noting he prefers a four-or-five-week period.

"When one manufacturer offers a deal, his competitors offer a similar allowance. But it's impossible to promote them all in a three-week period, to no one really gets a good deal out of the situation. If some of you would extend your deals, we'd be able to promote all your items more equitably."

Maron discussed Ralph's experiences with the IBM scanner at a store in Lakewood, Calif., and urged manufacturers to speed the process of sourcecoding their products. "If Wrigley can put a UPC symbol on a small pack of n. all manufacturers can overcome the space problems," he declared.

Cash urged suppliers to make their fact sheets more explicit in laying out promotional deals. "Let us know exactly how an allowance is to be paid: whether the dates involved are the order dates, the shipping dates or the delivery dates, and whether they have floor stock protection."

Murphy, whose company buys through Certified Grocers' warehouse, said for a chain buying through a jobber, communications are important between the retail buyer, the warehouse buyer and the seller.

#### Poor Packaging Seen Automated-Depot Block

Vernon Winter, vice president, warehouse operations, Spartan Stores, Grand Rapids, estimates that losses from damaged packaging amounts to approximately \$150,000 to \$200,000 a year, "and probably half of that is the result of poor packaging." He made his statement on a panel discussion of warehouse sanitation at the National Association of Food Chains clinic.

"In many untances, the merchandise we receive comes in a rotten condition. We are working with our buyers to get them to get the vendors to improv case quality.

"Because of the condition in whi so much of the merchandise come; us, we decided against using an au matic depalletizer in our new autom warehouse."

He urged other retailers to join h in his campaign against shoddy p.u. aging "because of the economic ation we are all in, and because ] packaging means we can't put in much automation as we would

"I'm not satisfied that only 65% our merchandise can go onto automa conveyors. We must get manufacture to make the changes in shape, size an construction of packages so we will able to get 95% of our products on automated system."

#### Warehouse Sanitation

On the same panel, Bert Hambleto president of Associated Groce Seattle, related packaging to the prolema of warehouse sanitation.

Associated's Seattle warehouse seized and shut down four days h March by Food and Drug Admini tion inspectors because of lack of pro sanitation.

He warned that once the F straightens out warehouse sanitation problems, "I think they will hit you retail stores next. That's why I'm maing this plea to product manufacture to give a high priority to better pad aging that will keep the whole food di tribution system out of trouble."

He was especially critical of bagge items such as sugar, flour, salt and p food "Merchandise like that should n be packed in bags-bags have no pl in a modern warehouse. Most spillat and contamination result from u bags and they are not suitable to advanced mechanization and autom tion in today's warehouses."

#### Other Problems

Joseph Beerman, director of distrib tion, Steinberg's, Montreal, said though some productivity increases a likely with mechanized warehouse other, unforseen, problems have ca ped up. Steinberg's has been word on an automated facility some time, a expects it to be operational by July

"The system has minimized the uh sical efforts involved in convention assembly lifting, but the repetition and created mental problems. By a monotony and boredom have increase volving employees in discussions v nanagement about the system, we hoping to minimize these problems.

"Also, the increased ordering capacit requires that new patterns of sto orders be developed, because the m chings can produce orders more quic

we can ship them, so orders are backed up and the lead time is r than ever before.'

ard Brown, vice president, sernd research, J. Weingarten, Inc., on, discussed his firm's experi-

with SI's Cartrac mechanizedce system, indicating Weingarten to extend it to its delicatessen and

issary-type operations. Robert Tannehill, general manager of Grocery Co.'s Belle Vernon, Pa.,

on, talked about the Rapistan aut-

ated frozen-food system his firm in-

"Warehouses On Wneels"

alled in December 1973.

In the sanitation session, Dr. Howard

berts, acting director, FDA Bureau Foods, discussed railcar sanitation, ying his agency regards the cars as ency regards the cars as "warehouses blems in enforcing railcar sanita-

n have occurred in the past, he noted, cause each car is used for shipping variety of commodities and it is en difficult to assign blame.

### oposed FDA Sanitary ules Rapped

Food industry representatives sharply ticized a proposed Food and Drug ministration upgrading of food sere sanitation standards, claiming my of the new rules were unneces-

and could cost the food industry billion to implement. mitation standards governing food 3 are set by State and local govern-

, not FDA. But industry spokesexpressed concern that a section he new proposals, which recomis their adoption by State and local ies, would lead to widespread ac-

new regulations would replace ards set in 1962.

enty-nine States-and 230 local

#### Favor Uniform Code

e're in favor of a model uniform and we would accept this one, if felt it was livable," Paul Korody, director of government affairs, Naal Association of Food Chains, told ress interview

rody predicted "many States" wild automatically adopt the new de. He listed NAFC's two main obons to the proposed regulations: hether these changes will provide

umers with better food store oper-

the omission of a "grandfather" clause. A "grandfather" clause would exempt

those establishments in business before the effective date of the regulations. In letter to FDA. NAFC asked that this be done, particularly with regard to the construction and equipment requirement changes in the new proposals.

#### New Proposals Vague

Moreover, NAFC said, the new proposals are vague and do not specify which establishments they would regulate. The deadline for filing comments on the proposals was Jan. 29, and the regulations would go into effect "within a few months after all comments were considered." an FDA official said.

One section deals with operations involved in interstate commerce, such as galleys aboard aircraft. But the recommendation to State and local agencies to adopt the code would govern standards set for restaurants, according to FDA.

Korody said, however, that if the regulations were adopted by States, they would also cover markets with delicatessen, bakery, meat and snack departments. He estimated 50,000 stores would be affected.

Moreover, FDA has said it is preparing similar regulations covering food retailers that it will recommend State and local governments adopt.

"That's why we decided to go to work on this right away." Korody declared. Areas Covered

The proposed code covers the following areas:

- A requirement that food brought to establishments be "wholesome and free from spoilage."
- Rules governing food handling and storage, including temperature requirements for refrigerated storage. · Personal hygiene of employees.
- · Rules related to equipment used. · General standards covering main-

tenance of buildings, plumbing, waste disposal equipment and restrooms

Korody said many of the regulations would impose superfluous standards that would not benefit health and safety. He cited one regulation that would change the present one-sink utensil washing requirement to a threecompartment sink system, and said the

change is unnecessary. In its letter to FDA, NAFC claimed the new standards would have a "profound impact" on store profitability, and would "ultimately cost the American people several billion dollars in addinal food costs, as retailers will most

ations at the value of \$2 billion." and certainly have to pass on to consumers the new remodeling and equipment expenses.

The association asked if FDA had considered the economic consequences of its proposals and if a worthwhile radeoff in benefits would result.

NAFC estimated it would cost \$38,035 to remodel a typical 30,000 sq.-ft. store to comply with the proposed regulations

The necessary remodeling would include:

- Installation of thermometers at all food service cases, at an expense of \$500.
- Equipment sealed to the floor or installed on raised platforms, at a cost of \$3,000.
- · Anti-backflow devices for all faucets, at a cost of \$4,500.
- Conversion to three-compartment sinks, at a cost of \$3,135.
- Most expensive of all, compliance with a rule governing drainage from walk-in refrigerators would cost \$16,000.

#### **GMA Warns On Packaging** Standardization

The Grocery Manufacturers of America has advised the Massachusetts Legislature a proposed law to standardize grocery package sizes and weights would result in "increased food prices and increased burdens on the solid waste and energy systems."

Thomas E. Wheeler, GMA vice president, said package standardization is adopted in the belief it is a consumer benefit, but in reality it is "a consumer detriment."

He warned Bay State legislators of the greater burden consumers will have to bear if the law goes into effect.

"The requirements of H. B. 1083 will impose an antiproductive drag on the food industry by requiring a myriad of new packages which do not make as productive use of raw material, labor and equipment as is presently the case,' Wheeler said.

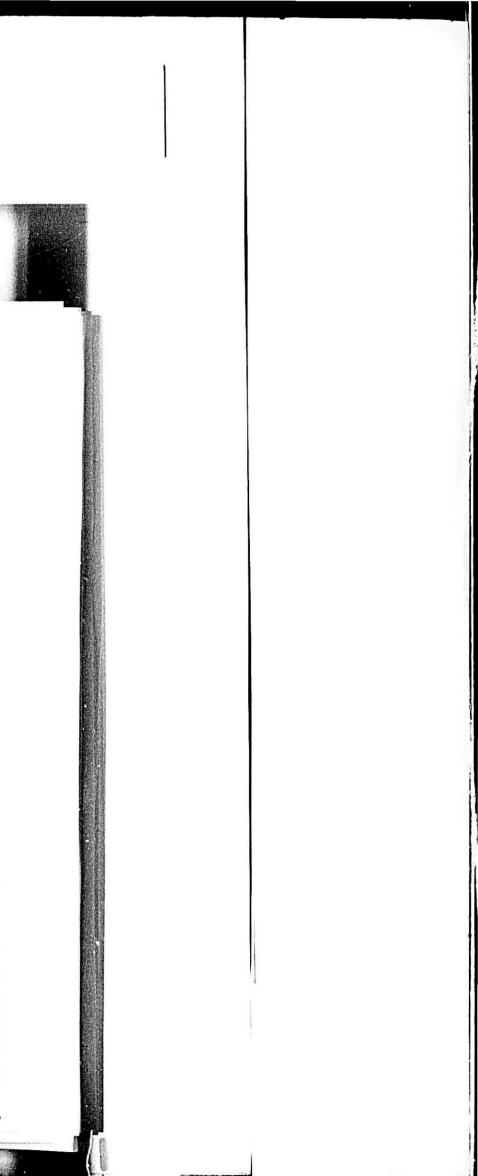
#### First Aid Kits

You may be breaking the law and not even know it.

The Occupational Safety and Health Act (Federal Law Subpart K-1910.-151 (b)) requires that for most U.S. businesses "first aid supplies approved by the consulting physician shall be readily available." Yet, almost half of the nation's businesses neither have first aid kits or dispensaries nor are aware of this legislation.

Industrial first aid kits are available from Johnson & Johnson, 501 George Street, New Brunswick, N.J. 08903.

mments-use the 1962 model ordinaccording to FDA.

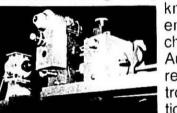




# The new breed

When the world's largest and most successful manufacturer of pasta equipment redesigns their presses. you *know* they re even better than before. This new generation of presses has high speed turbine mixers for improved hydration. redesigned double-shaft mixing troughs for more thorough





more than 4000 pounds per hour. for oth long and short goods. The new reed - from Braibanti - another ew standard for the Pasta Industry.



#### **New Technical Subsidiary**

Campbell Soup Company has announced the creation of Technological Resources, Inc., a new subsidiary, formed to develop new technologies and to pursue technology-based business opportunities and products.

The new subsidiary will develop and market technical products for industrial and consumer markets. It is already offering a variety of analytical services to a wide range of clients, including ernment agencies, manufacturers, food service operations, medical and other technical organizations.

Campbell also announced that Dr. E. J. Briskey, vice president-technical administration, will serve as president of the new subsidiary.

"Technological Resources will draw on many years of staff research ext .... ience and will offer a concentration of research capabilities and laboratory facilities," according to Dr. Briskey, "Its highly trained staff of scientists and technicians is already performing microbiological, nutritional, residue, contaminant, water and waste water analytical services for an expanding list of clients," Dr. Briskey said.

The new subsidiary is located at Campbell Soup Company's General Offices in Camden, headquarters for the company's worldwide research network.

#### About Tomatoes

Agriculture's stake in the quality of the environment is evidenced in grower contributions to research aimed at reducing the waste disposal problem involved in processing America's favorite vegetable

In whole and sliced form, in juice and soup, in catsup and puree and paste, Americans today consume over 50 pounds, fresh weight, of processed tonatoes per person per year, four-fifths of it originating from California farms and processed in California canneries.

According to Dr. George Johannessen of Livermore, manager of the California Processing Tomato Advisory Board, the organization is sharing research costs in studies aimed at reduction of tomato canneries' waste disposal problem, as well as improving the quality of processed tomato products.

"One of the largest items of overhead at a cannery is involved in getting rid uid and solid wastes," Johanof both liqu nessen told the Council of California Growers.

A former Associate Professor of Vegetable Crops and Pomology at Cornell, Johannessen said new research efforts will be concentrated on methods of two veteran soothsayers, Clancy Adamy

seeds, water, dirt and extraneous materials-at source, to be reabsorbed into agricultural lands. Cost Study

The U.S.D.A. Agricultural Research Service and Economic Research Service are conducting work this year on relative costs of decentralized processing where partial processing into a non-sterile single strength juice is done in a rural area close to the source of tomatoes. The juice, minus skins and seeds will then be hauled to a central plant for further processing. Major advantages envisioned are improved quality, increased recovery and elimination of much of the liquid and solid wastes at the cannery.

A logical next step would be further processing into a more concentrated form with large bulk tank storages located here close to the source of the raw product. Whichever method is followed a constant flow of product will be a major requirement for success.

The importance of processing tomatoes to California's economy has been measured by Edward Jesse of the U.S.D.A.'s Economic Research Service at Davis. He said that, in 1973, U.S. farmers produced a quarter-billion dollars' worth of processing tomatoes, or 40% of the farm value of all processed vegetables.

"Add on the values of processing, distribution and marketing and you're talking about a \$1 billion industry, 80% of it concentrated in California," Jesse said.

# What Do We Do Now?

Steve Weinstein, writing in Supermarket News, looks into the crystal The \$64 question for 1975 continues to

be the extent of inflation and recession, and the effect of the economy on supermarket shopping and, correspondingly, on retail profits. There are no ready answers. Nevertheless, there has been a host of clairvoyants holding forth on food prices, unemployment and gross national product, ad nauseum.

Almost every prediction is hedged. Thus, supplies, according to one source, will be adequate and prices will fall in line if the weather is ideal-or even adequate. But the weather has not held up in recent years and may not in 1975. Or, the over-all economic picture will be painted in a particular way, unless the Arab oil exporting countries de-cide to indulge in more blackmail in a further attempt to isolate Israel.

#### Predictions

The latest predictions were made by

leaving a major share of wastes-skins, and Earl Butz, NAPC's Adamy American grocery bills should drop 1-per cent by the end of 1975 with bumper crop of grain, but the Pres dent's energy proposals could ad i per cent to costs, if implemented, I Agriculture Department secretary, verseems to come out with conflicing figures each time he speaks, this tim said food prices would be up 14 per ce for the year.

Supermarket operators must wa through all this confusion and come u with merchandising plans. The safe path would be to hedge bets, cos cluding that money will stay expe sive, but not as expensive as last year energy must be conserved, but oil wi be available-at a price; supplies wi be better than last year, although som products will be on allocation; price will be up, but not as much as in 197 recession will continue for most or a of the year, and consumers will con tinue to adjust purchasing to it. Th only constant will be that transport tion dependability will continue to d cline.

#### Shopping Habits

On the subject of the effect of economy on consumer shopping habi Continental Bank of Chicago h the come up with some survey figure which retailers might bear in mind i planning merchandising strategy. Con sumer psychology is important beca feelings about the economy can be important as its actual condition.

Of consumers surveyed, 68 per ce expect food prices to increase this yes and nearly three-fourths of the respon dents with that sentiment think the i crease will be 10 per cent or less. question asked what measures respo dents expected to take in 1975 to red an Perhaps more important, the new food bills. Answers included: Buying

fewer convenience foods, 48 per cum comparing prices and quantities, 58: re ducing sugar purchases, 30; shopping i more than one store, 34; buying large quantities, 21.

#### **President Ford says:**

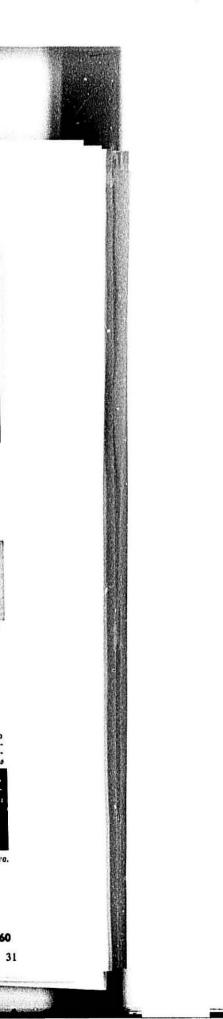
"Sales are the result of both aspin tion and inspiration, not to mention j a little perspiration.

"I believe a free society means th cisely that-a free market-and su are the heartbeat of a free market. stead of curtailing purchases, I say consumers quite simply; buy wisely shop smarter. To you in sales, I say sell harder, sell more aggressively. "What we need at this time in th

and more supersalesmen."



Y, 1975



71st Annual Meeting To Be Held At Pebble Beach

The 71st Annual Meeting of the National Macaroni Manufacturers Association will be held July 13-17, 1975 at the Del Monte Lodge, Pebble Beach, California.

Del Monte Lodge is a special place. There is an ambience here that appeals to the select few who seek and appreciate the amenities of an Old World Inn. Elegance without ostentation. Service that is genuinely warm and friendly. A resort for all seasons in a land of great beauty.

The Pebble Beach area has been called the greatest meeting place of land and sports and sea in existence. In this magnificent setting, the Lodge is in many ways the counterpart of a distinguished and exclusive country club.

Clustered around the main building are separate housing units with interesting names, such as Flavin House, McComas House, Jeffers House, Lapham House. All tastefully furnished and arranged.

Del Monte Lodge is situated on the southern edge of Del Monte Forest, a private reserve of 5,000 acres that is owned and managed by Del Monte Properties Company. The Lodge looks out to Carmel Bay and the Santa Lucia Mountains. Adjacent communities on the Monterey Peninsula include Mon-terey, Carmel and Pacific Grove.

#### **Airline Service**

Airline service is provided to Monterey by Hughes AirWest and United Airlines with good connections from San Francisco (130 miles north) and Los Angeles (350 miles south). Guests arriving at the Monterey Airport can make advance arrangements for private



Del Monte Lodge Beach Club

limousine transportation. Regular .axi service is also available.

Visitors entering Del Monte Forest are charged a \$3.00 fee per car, which helps defray the costs of road and forest maintenance. Lodge guests are given a free pass for the duration of their visit. If an incoming guest has not received a pass in advance and is charged the fee, he should request a receipt from the gateman and the fee will be refunded at the front desk.

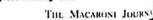
#### Golfer's Paradise

Pebble Beach is a golfer's paradise because the climate is mild and en-

joyable the year around. Summers the warmth of the sun, generally pered by fog. There are many br clear days with temperatures in 70's Nights remain cool and plea-In the area there are a half-d public courses, the private facilities Pebble Beach, Cypress Point, and glass Hill. Because of the popul of these courses it is advised to r. reservations well in advance which firm within 48 hours of play.

The Lodge also offers eleven ci pionship tennis courts at the B and Tennis Club, with swimming (Continued on pag





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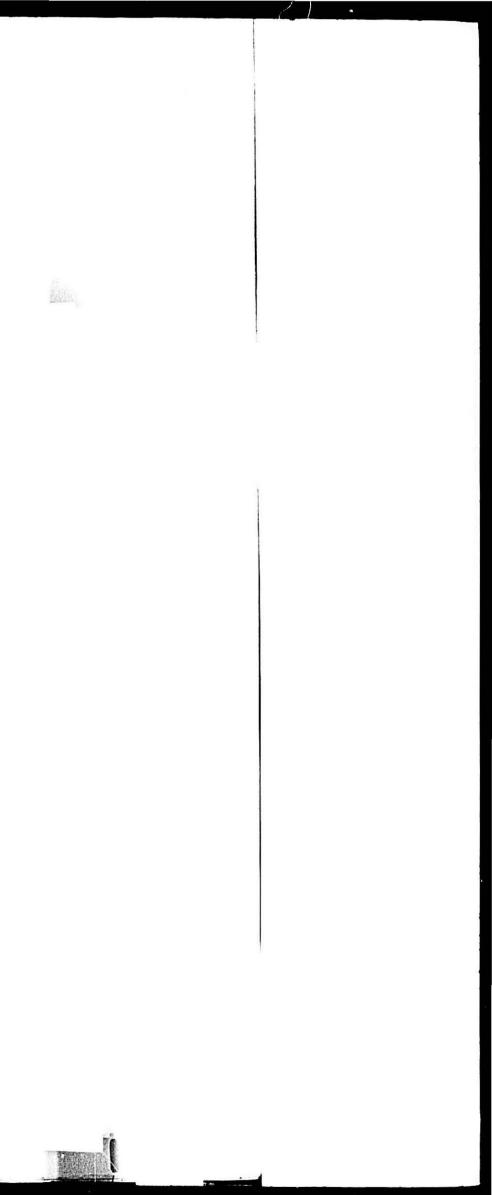


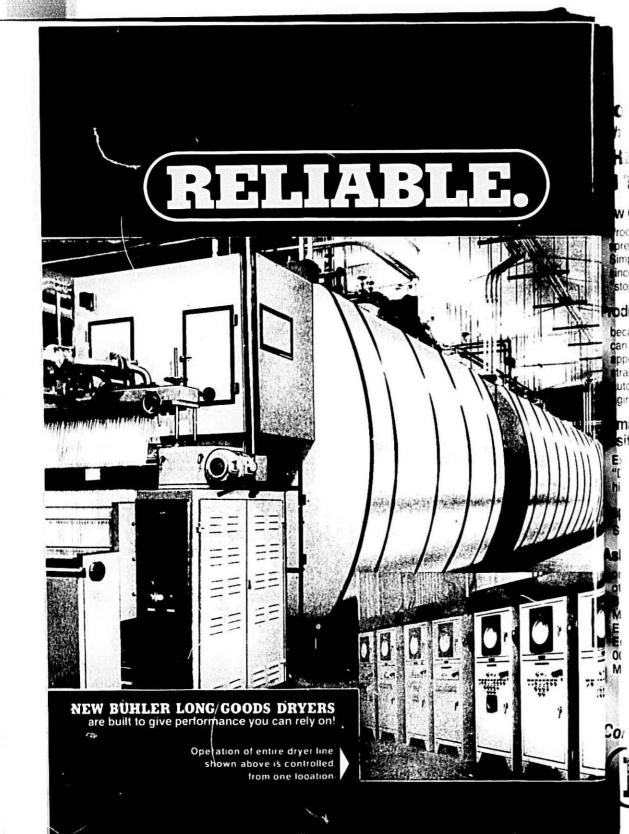
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nely tight enclosure with Buhler patented T" control allows high temperature. umidity drying environment.

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# elete Macaroni Plants by

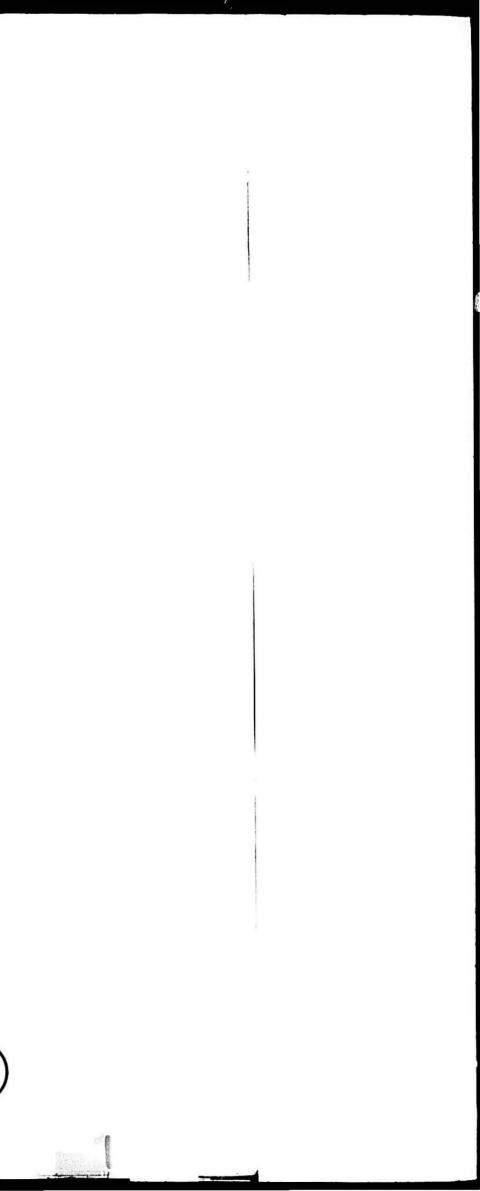
Each spaghetti strand travels exactly the same path

Each spaghetti strand travels exactly the same path on value an countion consistent dv ng results P is the interestic elevator weeps do to the modeling in each 1 received and transfer point to the drying term.



Super sanitary design, easy maintenance. All plast panels swing out for easy accessite all parts of the trachine. Extra thick polyurethane research in the the hoor construction prevent condensation.





Cotalog of Dies D. Maldari & Sons, Inc., established in 1963, has grown to be the largest macaroni die manufacturing firm in the western hemisphere.

Until about 1955 macaroni dies were manufactured almost exclusively of bronze alloys. Subsequent research and experimental work resulted in the development of teflonized dies. Today die designs combine the density, color and texture advantages of bronze with the smoothness and increased production advantages of teflon.

Special materials are used for other dies in accordance with processes and foods to be extruded. Maldari makes dies for cereal, snacks, chocolate, and animal-food industries as well as for macaroni and egg noodle products.

They have recently issued a catalog showing 313 different sizes and shapes of products that can be extruded through dies. A copy may be obtained by writing D. Maldari & Sons, Inc., 557 Third Avenue, Brooklyn, N.Y., U.S.A. 11215.



Guido Tanzi

Guido Tanzi is alive and well and working in Niles, Illinois, listed some years ago as an All-American City.

The 81-year-old die-maker still works in his shop with a couple of colleagues making and repairing dies for macaroni manufacturers around the country.

In a personal interview with him recently, a reporter from the Macaroni Journal learned that Mr. Tanzi developed and patented a die for spirals or spirelli in 1922. He points out that it is currently having a revival of popularity in canned products produced by Campbell Soup Company and by some dry pasta producers in the midwest. He noted that the product is very similar to Yolanda, another die of his invention, named for his sister.

(Continued on page 38)

A LIST OF THE MANY VARIETIES OF MACARONI, SPAGHETTI AND NOODLES

MACARONIS ELBOW MACARONI Bent, hollow little rods	PASTINA Tiny, star-shaped pieces.				
tishes as macaroni and theese. Serve them also n salads and with sauces.	CRESTE DI GALLO Shaped like a cockscomb. They hold sauce and gravy well.				
ONG MACARONI Jsually broken in 2" engths for casserole lishes.	RICCINI A tiny, twisted maca- roni, with				
HELLS Shell-shaped; ideal with sea food sauces and n sea food salads.	curly, fluted edges. GNOCCHI				
ASAGNE n appearance somewhz. ike a broad	Small, dumpling-like shapes; most often used in soups.				
noodle, but no rggs are added. It is rbout 10" long and 1" wide. Buy this either ruffled or plain. This product is amous for its use in a	SPAGHETTIS SPAGHETTI The familiar; long, rod-shaped pasta; about ½" thick.				
tish that bears its name—a combination of asagne, meat, various cheeses and tomato	SPAGHETTINI Thin spaghetti.				
auces.	VERMICELLI Extra-thin spaghetti.				
Cut in lengths; hollow. MEZZANI Hollow, cut in lengths; prooved.	CUT SPAGHETTI Similar to elbow macaroni but without the hole.				
MEZZANI RIGATI englhs of macaroni; liways grooved and	LINĠUINE Flat spaghetti.				
Itraight-cut. MOSTACCIOLI Almost like mezzani igati, except this macaroni is cut on the	FUSILLI Spindle-shaped, twisted spaghetti.				
liagonal.	FOLDED EGG NOODLES				
RIGATONI Wide, short, grooved. Stuff with meat or cheese mixture and bake with sauce.	These ribbon-like lengths are available in various widths—called "fine," "medium," and "wide." Used in casserole dishes				
IUFOLI Extra large macaroni. It is not grooved. Stuff with meat or cheese and bake in suce.	Used in casserole dishes and in stews, with vegetables and in soups; buttered or served with a sauce.				
DITALI Short lengths of macaroni, aspecially suitable for salads.	SPINACH EGG NOODLES Flat, green; used with sauces.				
MANICOTTI RIGATI Extra-large and grooved. To serve, stuff and bake in sauce.	SHAPED NOODLES Fashioned like bows with saw-toothed edges, they are sometimes called butterflies. In				
ALPHABETS Small, letter-shaped, used in soups.	two sizes, these dainty noodles add variety to any casserole- dish or soup.				

THE MACARONI JOUL

1975



# TO INSURE QUALITY IN ANY MACARONI PRODUCT, ALWAYS SPECIFY AMBER

In any size — any shape — it's always easier to control the quality and color of your products with Amber's first quality Venezia No. 1 Semolina, and, Imperia Durum Granular.

Nationally-famed macaroni manufacturers have long preferred these superior Amber products because of their consistently uniform amber color, uniform granulation and uniform high quality.

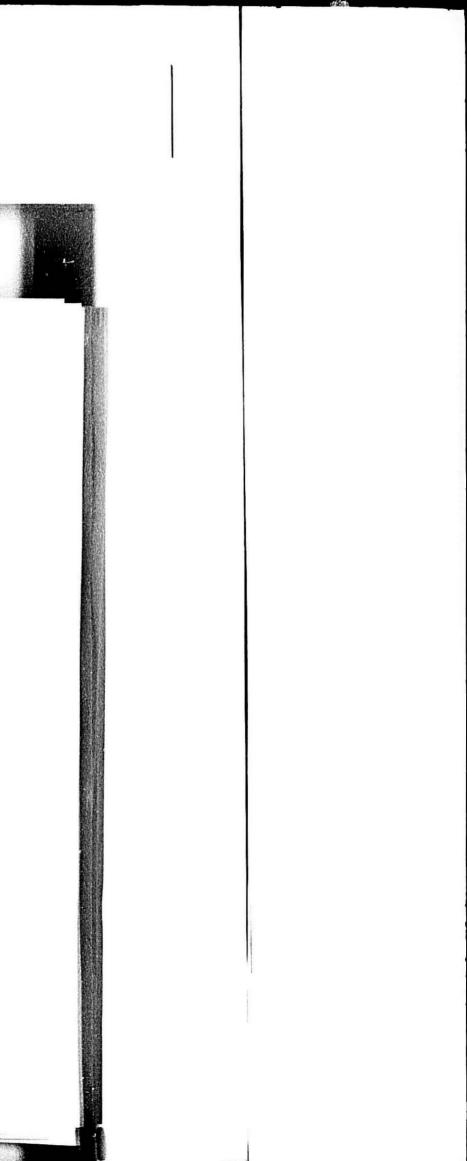
Because of our unique affiliations and connections throughout the durum wheat growing areas, Amber is able to supply the finest durum wheat products available anywhere.

We are prepared to meet your orders -prepared to ship every order when promised. And because of our rigid laboratory controls, highly skilled milling personnel and modern milling methods, you can be sure of consistent Amber quality. Be sure-specify AM-BER.

### AMBER MILLING DIVISION

FARMERS UNION GRAIN TERMINAL ASSOCIATION Mills at Rush City, Minn.—General Offices: St. Paul, Minn. 55165 TELEPHONE: (612) 646-9433

AMBERI



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Stefano La Rosa

Tampa, Fla.

the industry.

grandchildren.

erly.

Macaroni Pizza

Tomato Sauce.

March 6 at the age of 83.

Stefano La Rosa, one of the founders

and chairman of the board of V. La

Rosa & Sons, Inc., died in Florida on

Mr. La Rosa, a native of Italy,

founded the La Rosa business in 1914 in

a plant in Brooklyn, N.Y., with his father and four brothers. The company,

a leading manufacturer of macaroni,

spaghetti, egg noodles and prepared Italian-style foods, has plants in War-

minster, Pa., and Milwaukee, and ware-

houses in Moosup, Conn., Flushing, N.Y., Orange, Calif., Chicago and

Mr. La Rosa designed the company's modern manufacturing facilities and

developed bulk flour and semolina

handling methods now widely used in

Surviving are one brother, Filippo La Rosa; two sons, Vincent S. La Rosa

of Hatboro, Pa., president of V. La

Rosa & Sons, Inc., and Joseph S. La Rosa of Warrington, Pa.; a daughter,

Mrs. Josephine S. Kirby of Roslyn, N.Y.; 12 grandchildren and two great-

The Defense Supply Agency in Phila-

delphia has issued a Quarterly Fore-

cast for items which may be purchased

during the next fiscal year beginning

July 1, 1975. Listed is macaroni in 9

pound boxes, 695,700 pounds quarterly; egg noodles in 5 pound cartons, 479,100

pounds quarterly; spaghetti in 10 pound cartons, 789,600 pounds quart-

A recipe for Macaroni Pizza made

with Mueller's Elbow Macaroni and

Hunt's Tomato Sauce is the feature of

Circle magazine. The ad carried a 10¢

off store coupon for Mueller's Elbow Macaroni and a 5¢ off coupon for Hunt's

**DSA Projects Purchases** 

CLASSIFIED ADVERTISING RATES

\_\$1.00 per line Want A Minimum \$3.00

Display Advertising ..... Rates on Application

FOR SALE—Hydraulis Tote Bin Dumper, 2,500 b. capacity. Class 2-GPG explosion proof motor and controls. Excellent condition. Price \$1,975.

Ambrette Dough Sheet Former with teilon She die for 20" sheet, 1000 ib./hr. Dia-support stand and connecting tubes. Excel-lent condition. Price \$1,500. Cell or write A. G. Defolco, U.S. Maccroni Co., East 601 Pacific, Spokane, Wash. 99202, (509) 747-2085. 2085.

Guido Tanzi

(Continued from page 36) Over the years, Mr. Tanzi has created many novel shapes of pasta products with his extrusion dies and still has the creative flair.

In recent years since his wife's death. he has taken to gourmet cookery using the publication, Cocina Italiana, as a guide for authentically European pasta concoctions.

This gives him ideas for new sizes and shapes and while he isn't advertising this year. "because I don't need anymore business", he condescends to listen to inquiries of anyone who might be interested in a new die for a novelty shape.

#### A&P

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A & P is reported to be planning to a colorful page ad that appeared in close 1,250 loss and marginal stores with the April regional editions of Family close 1.250 loss and marginal stores with supporting facilities in a move termed by new chairman and chief executive, J. L. Scott, as a step for the chain to regain its No. 1 position in the industry.

#### **Pebble Beach** (Continued from page heated fresh water pcol. Other activ

include horseback riding, skeet, sp fishing with commercial boats av il in Monterey Harbor.

Nature observers and camera will be rewarded with an abundan protected plant and animal life. D roam forest and fairway fringes, gulls and cormorants share the co rocks with frollcsome see ot leopard and harbor seals.

#### Carmel-by-the-Sea

While in the area make a point visit the historic city of Monterey intriguing Carmel-by-the Sea, a qui village where skilled artists create tinctive works. There is night life Monterey's Cannery Row-block block of huge canneries left empty years until innovative restauran and shop proprietors recently to formed the stark and massive build into a pulsing hub of evening activ and interest.

In addition to a stimulating busis program planned by the Associat travel arrangements for a post- Conv tion tour to check sites in Hawai available at group air fares that clude the Pebble Beach meeting a stop-over from Chicago or New Yo Details are available from the Asso tion office in addition to sites to set the San Francisco area and south to Angeles.

Mark your calendar and plan attend July 13-17, 1975.

#### **Speak Up For Profits**

Let's speak up for profits. Prof.ts the light switch of our economy. W out a profit incentive there would no business investments-and no ness.

We've all got a share in profits profit signal is the green ligh: keeps our economy healthy and gr ing. When the profits signal is "go", competition is stimulated in turn, increases supplies and lo prices. Healthy profits serve as for expanding business activity and creasing jobs. Profits provide incenti to improve services and create products.

We've all got a share in profitsconsumers, businessmen and wor employees, educators, professi Profits help underwrite the Ar future.

**A** Friend

"A friend is someone who takes to lunch even though he doesn't an expense account"





comes to pasta, the choices are many ... caroni, spaghetti, vermicelli, lasagna, ziti, alue - and numerous more.

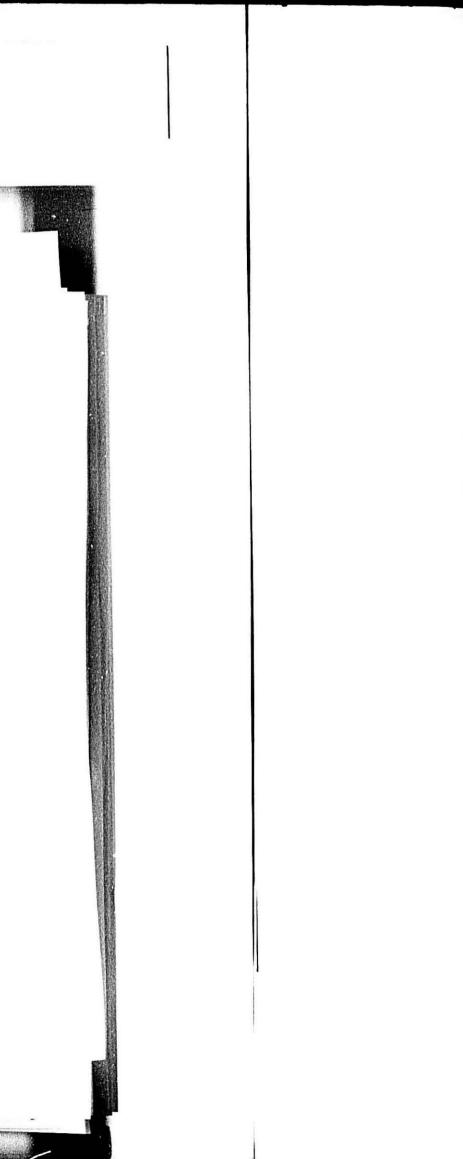
when it comes to packaging, Diamond Interonal is your logical choice. Diamond packaging

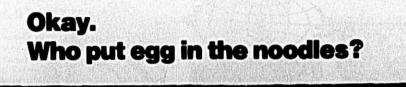
is designed to provide your product with creative folding cartons, plus labels, streamers shelftalkers and point-of-sale displays... Diamond can be your one-stop, one-source for packaging and merchandising aids.

We're in the middle of it all!



DIAMOND INTERNATIONAL CORPORATION AGING PRODUCTS DIVISION, 733 THIRD AVENUE, NEW YORK, NEW YORK 10017 AREA CODE: 212 - 697-1700







Sal Maritato did. So now when you buy Multifoods' new noodle mix called "Duregg" -all you add is water. We've gone ahead and added the Duregg assures a consistent blend. ~

A number of our customers have already ordered

"Duregg" in helty lots.

- Buregg simplifies delivery. Now it's one source Multifoods.
  Duregg eliminates time-consuming, in-plant blending of flour and egg solids with exponence model.
  Duregg lowers your manpower requirements. pensive machinery.
- Duregg is ready when you need it. No thawing,



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Real B

less chance of contamination, and less time and mess.

- Duregg eliminates the need to re-freeze unused egg.
- egg solids to Multifoods' top-quality durum flour. = Duregg eliminates the necessity to inventory two ingredients. Storage and record keeping is reduced.
  - Duregg simplifies delivery. Now it's one source Multifoods.

  - Enough said. Order your Duregg with a phone call.



